

Axial Piston Pumps

Series PVplus Variable Displacement





Jalalogue i	115G3U-3245/UK
Content	S

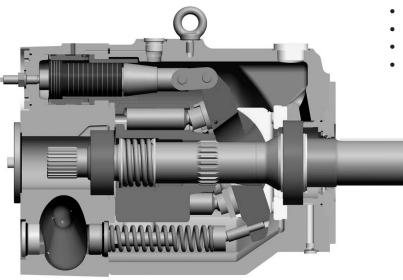
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Introduction

With through drive for single and multiple pumps

Swash plate type for open circuit



Technical Features

- Low noise level
- Fast response
- Service-friendly
- · High self-priming speed
- Compact design
- Through drive for 100% nominal torque

General Information

Fluid recommendations

Premium quality hydraulic mineral fluid is recommended, like HLP oils to DIN 51524 (part 2 & 3) or ISO6743/4 (HM & HV). Brugger- value recommended to be 30 N/mm² minimum for general application and 50 N/mm² for heavily loaded hydraulic equipment and fast cycling machines and/or high dynamic loads, measured in accordance with DIN 51 347-2. See also Document HY30-3248/UK Parker Hydraulic Fluids.

Viscosity

The normal operating viscosity should range between 16 and 100 mm²/s (cSt). Max. start-up viscosity is 1000 mm²/s (cSt).

Filtration

For maximum pump and system component functionality and life, the system should be protected from contamination by effective filtration.

Fluid cleanliness should be in accordance with ISO classification ISO 4406:1999. The quality of filter elements should be in accordance with ISO standards. General hydraulic systems for satisfactory operation: Class 20/18/15, according to ISO 4406:1999

Recommended cleanliness for maximum component life and functionality: Class 18/16/13, according to ISO 4406:1999

Seals

Check hydraulic fluid specification for chemical resistance of seal material.

Check temperature range of seal material and compare with max. system and ambient temperature.

N – Nitrile (FKM shaft seal) -25...+90 °C V – FKM (FKM shaft seal) -25...+115 °C W – Nitrile (PTFE shaft seal) -30...+90 °C

Note: The highest fluid temperature will be at the drain port of the pump, up to 25 °C higher than in the reservoir.

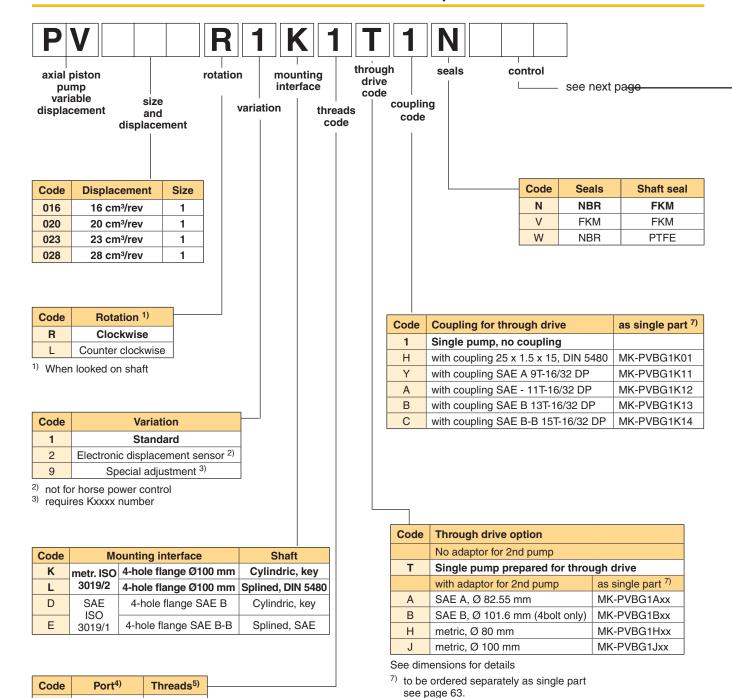


		PV016	PV020	PV023	PV028	PV032	PV040	PV046
Frame size		1	1	1	1	2	2	2
Max. Displacement	[cm ³ /rev.]	16	20	23	28	32	40	46
Output flow at 1500 rpm	[l/min]	24	30	34,5	42	48	60	69
Nominal pressure pN	[bar]	350	350	350	350	350	350	350
Min. outlet pressure	[bar]	15	15	15	15	15	15	15
Max. pressure pmax at 20% working cycle ¹⁾	[bar]	420	420	420	420	420	420	420
Case drain pressure, continuous	[bar]	0.5	0.5	0.5	0.5	0.5	0.5	0.5
Case drain pressure, max. peak	[bar]	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Min. Inlet pressure, abs.	[bar]	0.8	0.8	0.8	0.8	0.8	0.8	0.8
Max. Inlet pressure	[bar]	16	16	16	16	16	16	16
Input power at 1500 rpm and 350 bar	[kW]	15.5	19.5	22.5	27.5	31	39	45
Max speed at 1 bar, abs, inlet pressure	[rpm]	3000	3000	3000	3000	2800	2800	2800
Min. speed	[rpm]	50	50	50	50	50	50	50
Moment of inertia	[kgm ²]	0.0017	0.0017	0.0017	0.0017	0.0043	0.0043	0.0043
Weight	[kg]	19	19	19	19	30	30	30

		PV063	PV080	PV092	PV140	PV180	PV270	PV360
Frame size		3	3	3	4	4	5	6
Max. Displacement	[cm ³ /rev.]	63	80	92	140	180	270	360
Output flow at 1500 rpm	[l/min]	94.5	120	138	210	270	405	540
Nominal pressure pN	[bar]	350	350	350	350	350	350	350
Min. outlet pressure	[bar]	15	15	15	15	15	15	15
Max. pressure pmax at 20% working cycle ¹⁾	[bar]	420	420	420	420	420	420	420
Case drain pressure, continuous	[bar]	0.5	0.5	0.5	0.5	0.5	0.5	0.5
Case drain pressure, max. peak	[bar]	2.0	2.0	2.0	2.0	2.0	2.0	2.0
Min. Inlet pressure, abs.	[bar]	0.8	0.8	0.8	0.8	0.8	0.8	0.8
Max. Inlet pressure	[bar]	16	16	16	16	16	16	16
Input power at 1500 rpm and 350 bar	[kW]	61.5	78	89.5	136	175	263	350
Max speed at 1 bar, abs, inlet pressure	[rpm]	2800	2500	2300	2400	2200	1800	1750
Min. speed	[rpm]	50	50	50	50	50	50	50
Moment of inertia	[kgm ²]	0.018	0.018	0.018	0.030	0.030	0.098	0.103
Weight	[kg]	59	59	59	90	90	172	180

¹⁾ Check adjustment range each compensator.





4) Drain, gage and flushing ports

BSPP

UNF

ISO 6149

3

86)

metric

UNC

metric

5) All mounting and connecting threads

6) Mounting interface, code K and L only

Standard pump is not painted. Black painted pump and ATEX (excludes electronic components) certification (Zone 2) is available as special option. For additional informations please contact Parker Hannifin.



Code Control options		Control options		
0	0	1	No control	
1	0	0	With cover plate, no control function (fixed displacement pump)	
M	М		Standard pressure control	
M	R		Remote pressure control	
M	F		Load Sensing (flow) control	
М	Т		Two spool LS control	
			Control variation	
		С	Standard version, integrated pilot valve 1)	
		1	NG6 interface top side for pilot valves 1)	
		2	Remote pressure port int. supply , NG6 interface ²⁾	
		3	Remote pressure port ext. supply ²⁾	
		W	With unloading function, 24VDC solenoid 1)	
		K	Proppilot valve type PVACREK35 mounted	
		Z	Without integrated pilot valve, NG6 interface, for mounting of accessory code PVAC*	
		В	Without integrated pilot valve, without NG6 interface 3)	
		Р	MT1 with mounted pilot valve PVAC1P 2)	

1) not for MT & *Z 2) only for MT & *Z 3) not for MT & MM

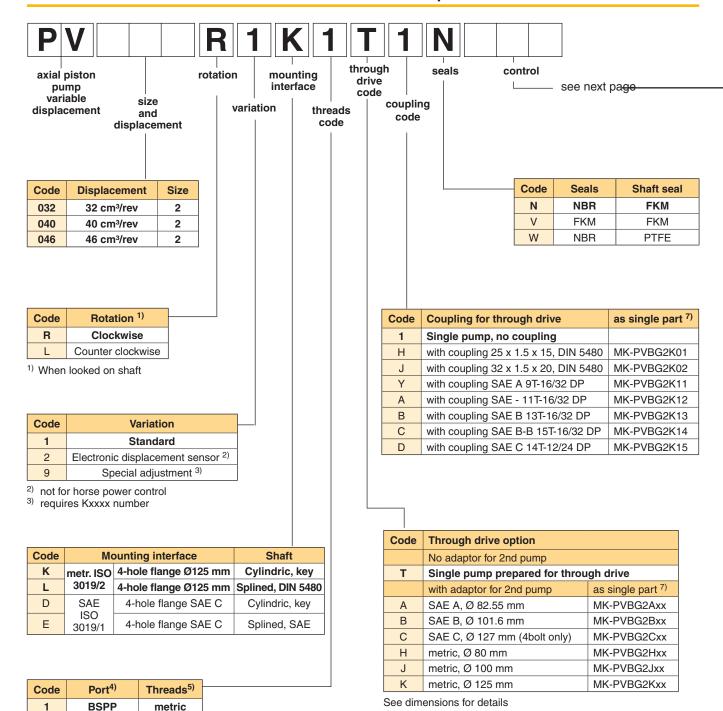
-	Horse power / Torque control					
(Code)				
			Nominal HP	Nominal		
			at 1.500 rpm	torque		
В			3 kW	20 Nm		
С			4 kW	25 Nm		
D			5.5 kW	35 Nm		
Е			7.5 kW	50 Nm		
G			11 kW 71 Nm			
Н			15 kW 97 Nm			
K			18.5 kW 120 Nm			
				Function		
	L		Horse power control v	vith pressure control ⁴⁾		
	С		Horse power control v	vith load sensing (single spool)		
	Z		Horse power control v	vith two spool LS control		
			Co	entrol variation		
		С	Standard version, inte	grated pilot valve 1)		
		1	NG 6 interface top sid	e ¹⁾		
		W	With unloading function	on, 24 VDC solenoid		
		K	Proppilot valve type	PVACREK35 mounted		
		Z		Without integrated pilot valve, NG6 interface, for mounting of accessory code PVAC* 4)		
		В	Without integrated pile	ot valve, without NG6 interface 1), 4)		
		Р	*ZZ with mounted pilo			

4) control variation Z and B without pressure pilot

Code			Control option				
Ele	Electro hydraulic control ⁵⁾						
F	D	٧	Proportional displacement control, no pressure compensation				
U	D		Proportional displacement control, with pressure compensation				
Со	Control variation						
		R	pilot operated pressure control, open NG6 interface				
		K pilot operated pressure control, proportional pilot valve type PVACREK35 mounted					
		М	pilot operated pressure control, pressure sensor and proportional pilot valve type PVACREK35 mounted for pressure control and/or power control				

5) further info in HY30-3254





UNF

ISO 6149

3

86)

UNC

metric

7) to be ordered separately as single part see page 63.

Standard pump is not painted. Black painted pump and ATEX (excludes electronic components) certification (Zone 2) is available as special option. For additional informations please contact Parker Hannifin.



⁴⁾ Drain, gage and flushing ports

⁵⁾ All mounting and connecting threads

⁶⁾ Mounting interface, code K and L only

Co	Code		Control options	
0	0	1	No control	
1	0	0	With cover plate, no control function (fixed displacement pump)	
М	М		Standard pressure control	
М	R		Remote pressure control	
М	F		Load Sensing (flow) control	
М	Т		Two spool LS control	
			Control variation	
		С	Standard version, integrated pilot valve 1)	
		1	NG6 interface top side for pilot valves 1)	
		2	Remote pressure port int. supply , NG6 interface ²⁾	
		3	Remote pressure port ext. supply ²⁾	
		W	With unloading function, 24VDC solenoid 1)	
		K	Proppilot valve type PVACREK35 mounted	
		Z	Without integrated pilot valve, NG6 interface, for mounting of accessory code PVAC*	
		В	Without integrated pilot valve, without NG6 interface 3)	
		Р	MT1 with mounted pilot valve PVAC1P 2)	

1) not for MT & *Z 2) only for MT & *Z 3) not for MT & MM

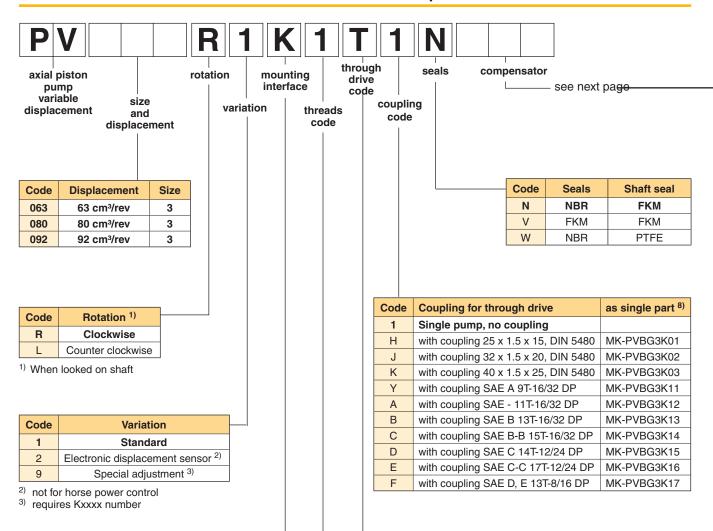
	Horse power / Torque control					
(Code					
			Nominal HP at 1.500 rpm	Nominal torque		
D			5.5 kW	35 Nm		
Е			7.5 kW	50 Nm		
G			11 kW	71 Nm		
Н			15 kW	97 Nm		
K			18.5 kW 120 Nm			
М			22 kW 142 Nm			
S			30 kW 195 Nm			
	Function					
	L		Horse power control with pressure control 4)			
	С		Horse power control v	vith load sensing (single spool)		
	Z		Horse power control v	vith two spool LS control		
			Co	ontrol variation		
		С	Standard version, inte	egrated pilot valve 1)		
		1	NG 6 interface top sid	le ¹⁾		
		W	With unloading function			
		K	Proppilot valve type	PVACREK35 mounted		
		Z	Without integrated pilot valve, NG6 interface, for mounting of accessory code PVAC* ⁴⁾			
		В	Without integrated pile	ot valve, without NG6 interface 1), 4)		
		Р	*ZZ with mounted pilo	ot valve PVAC1P 2)		

4) control variation Z and B without pressure pilot

Code Control option			Control option		
Electro hydraulic control 5)					
F	D	٧	Proportional displacement control, no pressure compensation		
U	D	Proportional displacement control, with pressure compensation			
Со	Control variation				
		R	pilot operated pressure control, open NG6 interface		
		K	pilot operated pressure control, proportional pilot valve type PVACREK35 mounted		
		М	pilot operated pressure control, pressure sensor and proportional pilot valve type PVACREK35 mounted for pressure control and/or power control		

5) further info in HY30-3254





Code	Mo	ounting interface	Shaft
K	metr. ISO	4-hole flange Ø160 mm	Cylindric, key
L	3019/2	4-hole flange Ø160 mm	Splined, DIN 5480
D	SAE	4-hole flange SAE D	Cylindric, key
Е	ISO 3019/1	4-hole flange SAE D	Splined, SAE

Code	Port ⁴⁾	Threads ⁵⁾
1	BSPP	metric
3	UNF	UNC
4 ⁶⁾	BSPP	metr. M14
8 ⁷⁾	ISO 6149	metric

- 4) Drain, gage and flushing ports
- All mounting and connecting threads
- For PV063-PV092 only: pressure port 1 1/4" with 4 x M14 instead of 4 x M12
- 7) for mounting interface K and L only

Code	Through drive option		
	No adaptor for 2nd pump		
Т	Single pump prepared for th	rough drive	
	with adaptor for 2nd pump	as single part 8)	
Α	SAE A, Ø 82.55 mm	MK-PVBG3Axx	
В	SAE B, Ø 101.6 mm	MK-PVBG3Bxx	
С	SAE C, Ø 127 mm	MK-PVBG3Cxx	
D	SAE D, Ø 152.4 mm	MK-PVBG3Dxx	
Н	metric, Ø 80 mm	MK-PVBG3Hxx	
J	metric, Ø 100 mm	MK-PVBG3Jxx	
K	metric, Ø 125 mm	MK-PVBG3Kxx	
L	metric, Ø 160 mm	MK-PVBG3Lxx	

See dimensions for details

8) to be ordered separately as single part see page 63

Standard pump is not painted. Black painted pump and ATEX (excludes electronic components) certification (Zone 2) is available as special option. For additional informations please contact Parker Hannifin.



Co	Code		Control options		
0	0	1	No control		
1	0	0	With cover plate, no control function (fixed displacement pump)		
М	М		Standard pressure control		
М	R		Remote pressure control		
М	F		Load Sensing (flow) control		
М	Т		Two spool LS control		
			Control variation		
		С	Standard version, integrated pilot valve 1)		
		1	NG6 interface top side for pilot valves 1)		
		2	Remote pressure port int. supply , NG6 interface ²⁾		
		3	Remote pressure port ext. supply ²⁾		
		W	With unloading function, 24VDC solenoid 1)		
		K	Proppilot valve type PVACREK35 mounted		
		Z	Without integrated pilot valve, NG6 interface, for mounting of accessory code PVAC*		
		В	Without integrated pilot valve, without NG6 interface 3)		
		Р	MT1 with mounted pilot valve PVAC1P 2)		

1) not for MT & *Z 2) only for MT & *Z 3) not for MT & MM

	Horse power / Torque control					
(Code					
			Nominal HP at 1.500 rpm	Nominal torque		
G			11 kW	11 kW 71 Nm		
Н			15 kW	97 Nm		
K			18.5 kW	120 Nm		
М			22 kW	142 Nm		
S			30 kW	195 Nm		
Т			37 kW	240 Nm		
U			45 kW 290 Nm			
W			55 kW	355 Nm		
	Function					
	L		Horse power control with pressure control ⁴⁾			
	С		Horse power control with load sensing (single spool)			
	Z		Horse power control v	vith two spool LS control		
			Co	ontrol variation		
		С	Standard version, inte	egrated pilot valve 1)		
		1	NG 6 interface top sid	e ¹⁾		
		W	With unloading function	on, 24 VDC solenoid		
		K	Proppilot valve type	PVACREK35 mounted		
		Z	Without integrated pilot valve, NG6 interface, for mounting of accessory code PVAC* 4)			
		В	Without integrated pile	ot valve, without NG6 interface 1), 4)		
		P *ZZ with mounted pilot valve PVAC1P 2)				

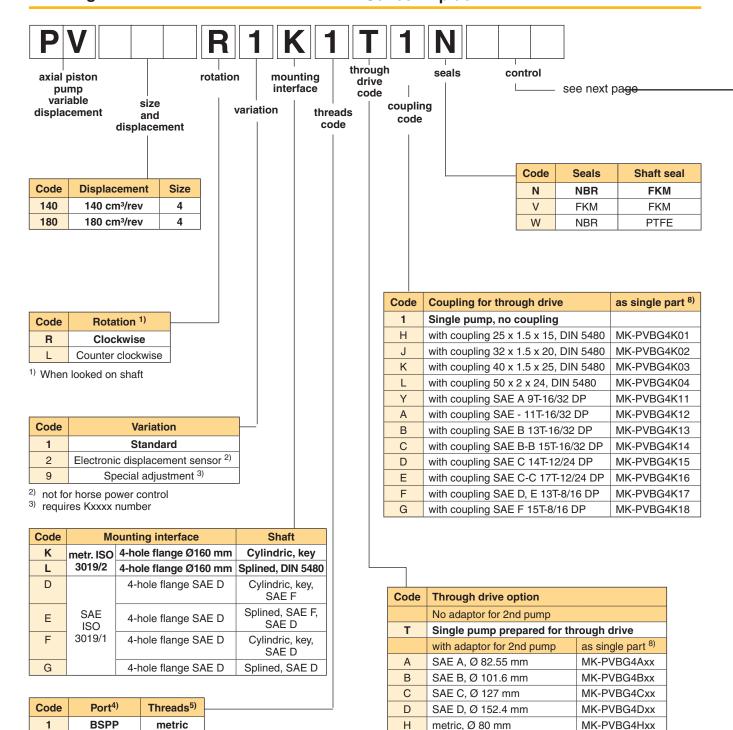
control variation Z and B without pressure pilot

Code			Control option	
Ele	Electro hydraulic control ⁵⁾			
F	D	٧	Proportional displacement control, no pressure compensation	
U	D		Proportional displacement control, with pressure compensation	
Со	Control variation			
		R	pilot operated pressure control, open NG6 interface	
		K	pilot operated pressure control, proportional pilot valve type PVACREK35 mounted	
		М	pilot operated pressure control, pressure sensor and proportional pilot valve type PVACREK35 mounted for pressure control and/or power control	

5) further info in HY30-3254



Ordering Code Frame Size 4



ISO 6149 4) Drain, gage and flushing ports

UNF

BSPP

3

46)

87)

5) All mounting and connecting threads

UNC

metr. M14

metric

See dimensions for details

J

K

metric, Ø 100 mm

metric, Ø 125 mm

metric, Ø 160 mm

Standard pump is not painted. Black painted pump and ATEX (excludes electronic components) certification (Zone 2) is available as special option. For additional informations please contact Parker Hannifin.



MK-PVBG4Jxx

MK-PVBG4Kxx

MK-PVBG4Lxx

⁶⁾ Pressure port 1 1/4" with 4 x M14 instead of 4 x M12

⁷⁾ Mounting interface, code K and L only

to be ordered separately as single part see page 63.

Code			Control options		
0	0	1	No control		
1	0	0	With cover plate, no control function (fixed displacement pump)		
М	М		Standard pressure control		
М	R		Remote pressure control		
М	F		Load Sensing (flow) control		
М	Т		Two spool LS control		
			Control variation		
		С	Standard version, integrated pilot valve 1)		
		1	NG6 interface top side for pilot valves 1)		
		2	Remote pressure port int. supply, NG6 interface 2)		
		3	Remote pressure port ext. supply ²⁾		
		W	With unloading function, 24VDC solenoid 1)		
		K	Proppilot valve type PVACREK35 mounted		
		Z	Without integrated pilot valve, NG6 interface, for mounting of accessory code PVAC*		
		В	Without integrated pilot valve, without NG6 interface 3)		
		Р	MT1 with mounted pilot valve PVAC1P 2)		

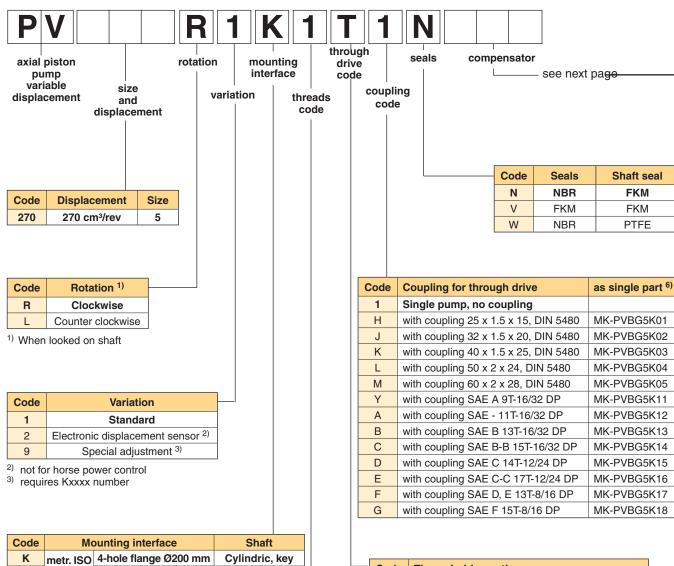
1) not for MT & *Z 2) only for MT & *Z 3) not for MT & MM

	Horse power / Torque control					
- (Code	•				
			Nominal HP	Nominal		
			at 1.500 rpm	torque		
K			18.5 kW	120 Nm		
М			22 kW	142 Nm		
S			30 kW	195 Nm		
Т			37 kW	240 Nm		
U			45 kW	290 Nm		
W			55 kW	355 Nm		
Υ			75 kW 485 Nm			
Z			90 kW 585 Nm			
2			110 kW 700 Nm			
3			132 kW	840 Nm		
				Function		
	L		Horse power control with pressure control ⁴⁾			
	С		Horse power control v	vith load sensing (single spool)		
	Z		Horse power control with two spool LS control			
			Co	ontrol variation		
		С	Standard version, inte	grated pilot valve 1)		
		1	NG 6 interface top sid	e ¹⁾		
		W	With unloading function, 24 VDC solenoid			
		K	Proppilot valve type PVACREK35 mounted			
		Z	Without integrated pilot valve, NG6 interface, for mounting of accessory code PVAC* 4)			
		В		ot valve, without NG6 interface 1), 4)		
		Р	*ZZ with mounted pilo			

- 4) control variation Z and B without pressure pilot
- 5) further info in HY30-3254

Code			Control option	
Ele	Electro hydraulic control 5)			
F	D	٧	Proportional displacement control, no pressure compensation	
U	D		Proportional displacement control, with pressure compensation	
Со	Control variation			
		R	pilot operated pressure control, open NG6 interface	
		K	pilot operated pressure control, proportional pilot valve type PVACREK35 mounted	
		М	pilot operated pressure control, pressure sensor and proportional pilot valve type PVACREK35 mounted for pressure control and/or power control	





•	Code	Mo	ounting interface	Shaft
	K	metr. ISO 3019/2	4-hole flange Ø200 mm	Cylindric, key
	L		4-hole flange Ø200 mm	Splined, DIN 5480
	D	SAE ISO 3019/1	4-hole flange SAE E	Cylindric, key
	Е		4-hole flange SAE E	Splined, SAE

Code	Port ⁴⁾	Threads ⁵⁾
1	BSPP	metric
3	UNF	UNC
8	ISO 6149	metric

- 4) Drain, gage and flushing ports
- All mounting and connecting threads

Code	Through drive option		
	No adaptor for 2nd pump		
Т	Single pump prepared for through drive		
	with adaptor for 2nd pump	as single part 6)	
Α	SAE A, Ø 82.55 mm	MK-PVBG5Axx	
В	SAE B, Ø 101.6 mm	MK-PVBG5Bxx	
С	SAE C, Ø 127 mm	MK-PVBG5Cxx	
D	SAE D, Ø 152.4 mm	MK-PVBG5Dxx	
Е	SAE E, Ø 165.1 mm	MK-PVBG5Exx	
Н	metric, Ø 80 mm	MK-PVBG5Hxx	
J	metric, Ø 100 mm	MK-PVBG5Jxx	
K	metric, Ø 125 mm	MK-PVBG5Kxx	
L	metric, Ø 160 mm	MK-PVBG5Lxx	
М	metric, Ø 200 mm	MK-PVBG5Mxx	

See dimensions for details

to be ordered separately as single part see page 63.

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FKM

FKM

PTFE

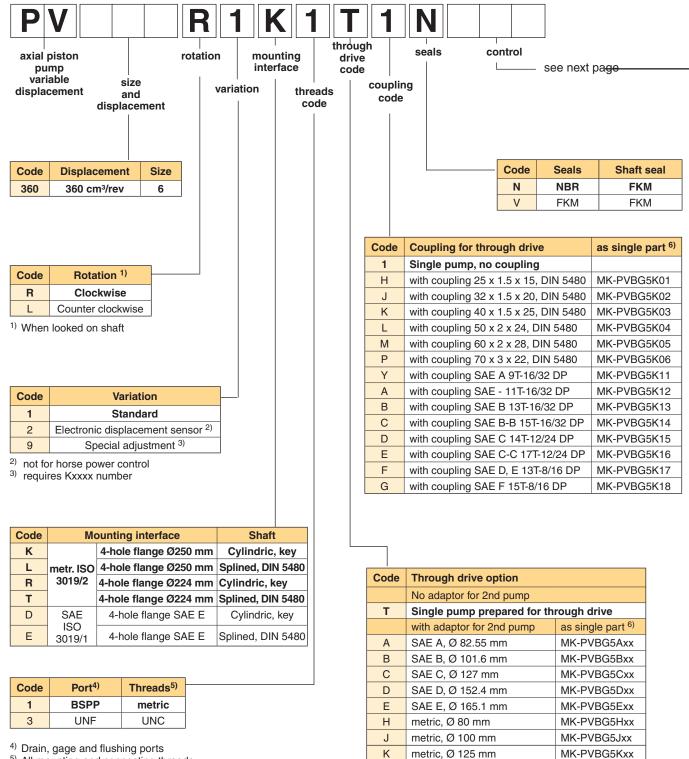
Co	Code		Control options		
0	0	1	No control		
1	0	0	With cover plate, no control function (fixed displacement pump)		
М	М		Standard pressure control		
М	R		Remote pressure control		
М	F		Load Sensing (flow) control		
М	Т		Two spool LS control		
			Control variation		
		С	Standard version, integrated pilot valve 1)		
		1	NG6 interface top side for pilot valves 1)		
		2	Remote pressure port int. supply , NG6 interface ²⁾		
		3	Remote pressure port ext. supply ²⁾		
		W	With unloading function, 24VDC solenoid 1)		
		K	Proppilot valve type PVACREK35 mounted		
		Z	Z Without integrated pilot valve, NG6 interface, for mounting of accessory code PVAC*		
		В	Without integrated pilot valve, without NG6 interface 3)		
		Р	MT1 with mounted pilot valve PVAC1P 2)		

- 1) not for MT & *Z 2) only for MT & *Z 3) not for MT & MM
- Horse power / Torque control Code **Nominal HP** Nominal at 1.500 rpm torque Т 37 kW 240 Nm U 45 kW 290 Nm W 55 kW 350 Nm Υ 75 kW 480 Nm Ζ 90 kW 580 Nm 2 110 kW 700 Nm 3 132 kW 840 Nm 4 160 kW 1020 Nm 5 180 kW 1150 Nm 6 200 kW 1280 Nm **Function** Horse power control with pressure control 4) L С Horse power control with load sensing (single spool) Ζ Horse power control with two spool LS control **Control variation** Standard version, integrated pilot valve 1) NG 6 interface top side 1) With unloading function, 24 VDC solenoid K Prop.-pilot valve type PVACRE...K35 mounted Without integrated pilot valve, NG6 interface, for mounting of accessory code PVAC* 4) Without integrated pilot valve, without NG6 interface 1), 4) *ZZ with mounted pilot valve PVAC1P ²
- 4) control variation Z and B without pressure pilot
- 5) further info in HY30-3254

Code			Control option	
Ele	Electro hydraulic control 5)			
F	D	٧	Proportional displacement control, no pressure compensation	
U	D		Proportional displacement control, with pressure compensation	
Со	Control variation			
		R	pilot operated pressure control, open NG6 interface	
		K	pilot operated pressure control, proportional pilot valve type PVACREK35 mounted	
		М	pilot operated pressure control, pressure sensor and proportional pilot valve type PVACREK35 mounted for pressure control and/or power control	



Ordering Code Frame Size 6



5) All mounting and connecting threads

See dimensions for details

L

M

to be ordered separately as single part see page 63.

metric, Ø 160 mm

metric, Ø 200 mm

Standard pump is not painted. Black painted pump and ATEX (excludes electronic components) certification (Zone 2) is available as special option. For additional informations please contact Parker Hannifin.



MK-PVBG5Lxx

MK-PVBG5Mxx

Code			Control options		
0	0	1	No control		
1	0	0	With cover plate, no control function (fixed displacement pump)		
М	М		Standard pressure control		
М	R		Remote pressure control		
М	F		Load Sensing (flow) control		
М	Т		Two spool LS control		
Control variation			Control variation		
		С	Standard version, integrated pilot valve 1)		
1 NG6 interface top s		1	NG6 interface top side for pilot valves 1)		
		2	Remote pressure port int. supply , NG6 interface ²⁾		
		3	Remote pressure port ext. supply ²⁾		
		W	With unloading function, 24VDC solenoid 1)		
		K	Proppilot valve type PVACREK35 mounted		
Z		Z	Without integrated pilot valve, NG6 interface, for mounting of accessory code PVAC*		
		В	Without integrated pilot valve, without NG6 interface 3)		
		Р	MT1 with mounted pilot valve PVAC1P 2)		

- 1) not for MT & *Z 2) only for MT & *Z 3) not for MT & MM

	Horse power / Torque control					
(Code					
			Nominal HP at 1.500 rpm	Nominal torque		
U			45 kW	290 Nm		
W			55 kW	350 Nm		
Υ			75 kW	480 Nm		
Z			90 kW	580 Nm		
2			110 kW	700 Nm		
3			840 Nm			
4		160 kW 1020 Nm				
5			180 kW 1150 Nm			
6			200 kW	1280 Nm		
				Function		
	L		Horse power control v	vith pressure control 4)		
	С		Horse power control v	vith load sensing (single spool)		
	Z		Horse power control v	vith two spool LS control		
			Co	ontrol variation		
		С	Standard version, inte	egrated pilot valve 1)		
		1	NG 6 interface top sid	e ¹⁾		
		W	With unloading function	on, 24 VDC solenoid		
		K	Proppilot valve type PVACREK35 mounted			
		Z Without integrated pilot valve, NG6 interface, for mounting of accessory code PVAC* 4)				
		В	Without integrated pile	ot valve, without NG6 interface 1), 4)		
	P *ZZ with mounted pilot valve PVAC1P ²					

- 4) control variation Z and B without pressure pilot
- 5) further info in HY30-3254

Code			Control option				
Ele	Electro hydraulic control ⁵⁾						
F	D	٧	Proportional displacement control, no pressure compensation				
U D Pro			Proportional displacement control, with pressure compensation				
Со	ntro	var	iation				
			pilot operated pressure control, open NG6 interface				
	K pilot operated pressure control, proportional pilot valve type PVACREK35 mounted						
M		М	pilot operated pressure control, pressure sensor and proportional pilot valve type PVACREK35 mounted for pressure control and/or power control				

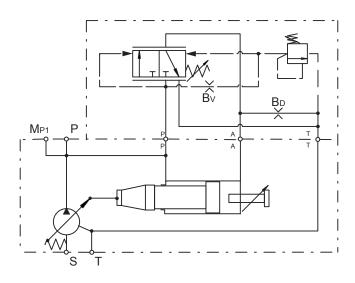


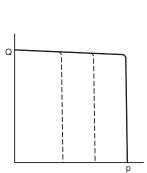
Standard Pressure Control

Control option MMC

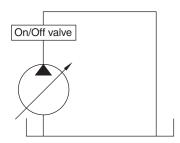
The standard pressure control adjusts the pump displacement according to the actual need of flow in the system in order to keep the pressure constant.

Control schematics





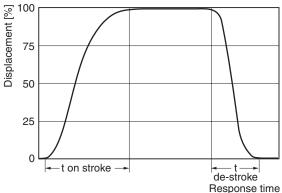
Response times of the pump are collected from a circuit as below by measuring the pumps swash angle movement at different pressures.



	Time on-stroke [ms]		Time de-stroke [ms]	
	against 50 bar	against 350 bar	zero stroke 50 bar	zero stroke 350 bar
PV360	520	180	120	82

Pressure adjustment range	15 to 420 bar	
Factory setting pressure	50 bar	
Differential pressure adjustment range	10 to 40 bar	
Factory setting differential pressure	15 bar	
Control oil consumption	Max 8.0 l/min	
Typical pilot flow	approx 1.5 l/min	

Dynamic characteristic of flow control *



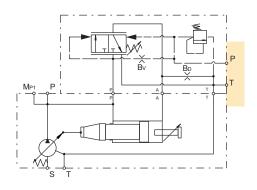
* Curve shown exaggerated

Pressure Controls

Standard Pressure Control with NG6 Interface Control option MM1

With code MM1 the standard pressure control has a valve interface size NG 6 DIN 24340 (CETOP 03 acc. RP35H, NFPA D03) on the top side.

This interface allows the mounting of accessories like multiple pressure selectors without the need of external piping and valve mounting.

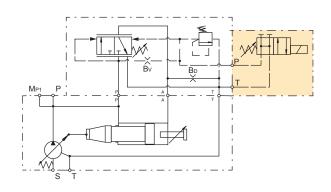


Standard Pressure Control with Electrical Unloading

Control option MMW

With code MMW a solenoid operated directional control valve (D1VW002KNJW) for electrical unloading is mounted on the control top side.

When the solenoid is de-energised, the pump compensates at a stand-by pressure of typically 15 bar. When the solenoid is energised, the pump compensates at the pressure adjusted on the integrated pilot valve.

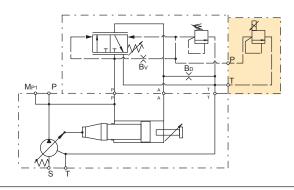


Standard Pressure Control with Proportional Pilot Valve

Control option MMK

With code MMK a proportional pilot valve of type PVACRE...K35 (see page 43) is mounted on the top side interface.

This allows a variation of the pump compensating pressure between 20 and 350 bar by an electrical signal.



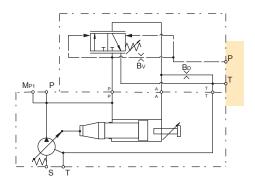
Standard Pressure Control without Integrated Pressure Pilot Valve

Control option MMZ

Control MMZ has no integrated pilot valve but a valve interface NG6 DIN 24340 on the top.

This version is recommended for valve accessories.

For operation at >350 bar please select respective valve accessories (see page 40)



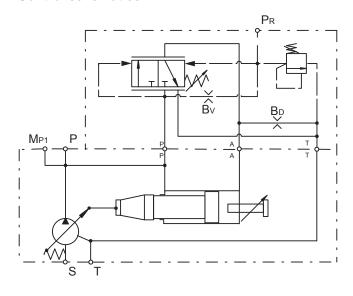


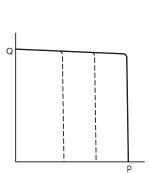
Remote Pressure Control

Control option MRC

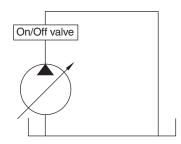
The remote pressure control adjusts the pump displacement according to the actual need of flow in the system in order to keep the pressure constant at a level given by a remotely installed pilot valve.

Control schematics





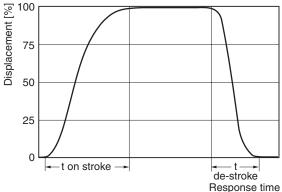
Response times of the pump are collected from a circuit as below by measuring the pumps swash angle movement at different pressures.



		Time on-stroke [ms]		Time de-stroke [ms]	
		against 50 bar	against 350 bar	zero stroke 50 bar	zero stroke 350 bar
Ì	PV360	520	180	120	82

Pressure adjustment range	15 to 420 bar
Factory setting pressure	50 bar
Differential pressure adjustment range	10 to 40 bar
Factory setting differential pressure	15 bar
Control oil consumption	Max 8.0 l/min
Typical pilot flow	approx 1.5 l/min

Dynamic characteristic of flow control *

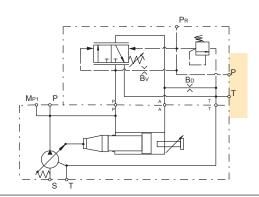


* Curve shown exaggerated

Remote Pressure Control with NG6 Interface Control option MR1

With code MR1 the remote pressure control has a valve interface size NG 6 DIN 24340 (CETOP 03 acc. RP35H, NFPA D03) on the top side.

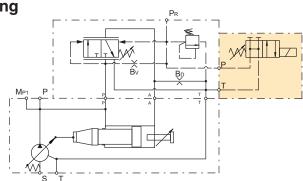
This interface allows the mounting of accessories like multiple pressure selectors without the need of external piping and valve mounting.



Remote Pressure Control with Electrical Unloading Control option MRW

With code MRW a solenoid operated directional control valve (D1VW002KNJW) for electrical unloading is mounted on the control top side.

When the solenoid is de-energised, the pump compensates at a stand-by pressure of typically 15 bar. When the solenoid is energised, the pump compensates at the pressure adjusted on the integrated pilot valve.

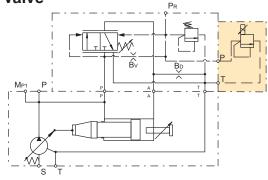


Remote Pressure Control with Proportional Pilot Valve

Control option MRK

With code MRK a proportional pilot valve of type PVACRE...K35 (see page 43) is mounted on the top side interface.

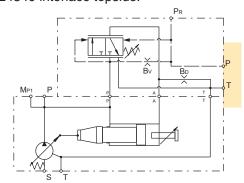
This allows a variation of the pump compensating pressure between 20 and 350 bar by an electrical signal.



Remote Pressure Control without Integrated Pressure Pilot Valve

Control option MRZ

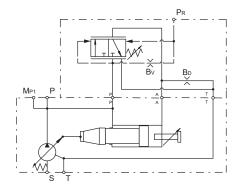
Control MRZ has no integrated pilot valve but a NG6 DIN 24340 interface topside.



This version is recommended for valve accessories.

Control option MRB

Control MRB has no integrated pilot valve.



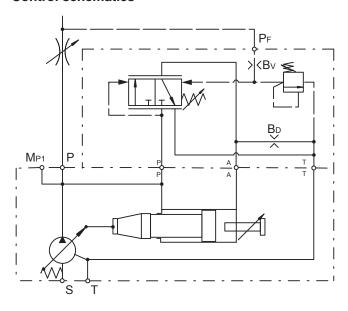


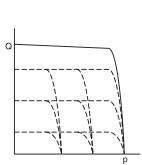
Load Sensing Control

Control option MFC

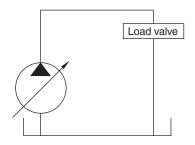
The pilot pressure of the load sensing control is taken from a load sensing port in the hydraulic system. It is used to match pump flow to system demands. Integrated pilot valve allows pmax adjustment.

Control schematics





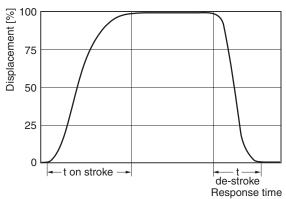
Response times of the pump are collected from a circuit as below by measuring the pumps swash angle movement at different pressures.



	Time on-stroke [ms]		Time de-stroke [ms]	
	stand-by to 50 bar	stand-by to 350 bar	50 bar to stand-by	350 bar to stand-by
PV360	500	690	830	50

Pressure adjustment range	15 to 420 bar	
Factory setting pressure	50 bar	
Differential pressure adjustment range	10 to 40 bar	
Factory setting differential pressure	10 bar	
Control oil consumption	Max 8.0 l/min	
Typical pilot flow	approx 1.5 l/min	

Dynamic characteristic of flow control *



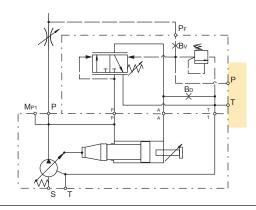
* Curve shown exaggerated

Load Sensing Controls

Load Sensing Control with NG6 Interface Control option MF1

With code MF1 the remote pressure control has a valve interface size NG 6 DIN 24340 (CETOP 03 acc. RP35H, NFPA D03) on the top side.

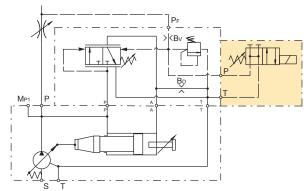
This interface allows the mounting of accessories like multiple pressure selectors without the need of external piping and valve mounting.



Load Sensing Control with Electrical Unloading Control option MFW

With code MFW a solenoid operated directional control valve (D1VW002KNJW) for electrical unloading is mounted on the control top side.

When the solenoid is de-energised, the pump compensates at a stand-by pressure of typically 15 bar. When the solenoid is energised, the pump compensates at the pressure adjusted on the integrated pilot valve.

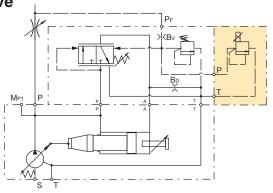


Load Sensing Control with Proportional Pilot Valve

Control option MFK

With code MFK a proportional pilot valve of type PVACRE...K35 (see page 43) is mounted on the top side interface.

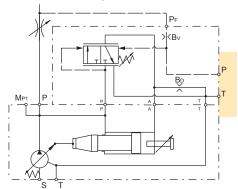
This allows a variation of the pump compensating pressure between 20 and 350 bar by an electrical signal.



Load Sensing Control without Integrated Pressure Pilot Valve

Control option MFZ

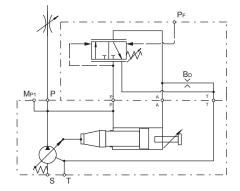
Control MFZ has no integrated pilot valve but a NG6 DIN 24340 interface topside.



This version is recommended for valve accessories.

Control option MFB

Control MFB has no integrated pilot valve.



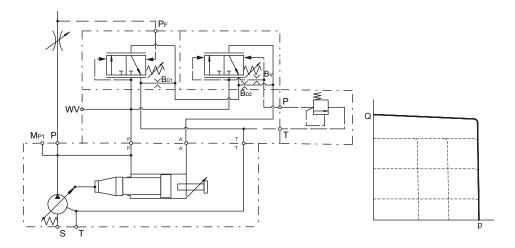


2 Spool Load Sensing Control

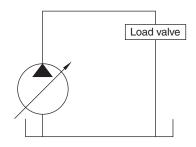
Control option MTP

The pilot pressure of the load sensing control is taken from a load sensing port in the hydraulic system. It is used to match pump flow to system demands. With the 2 spool control the interaction of the two control functions is avoided by using two separate control valves for flow and pressure compensation.

Control schematics



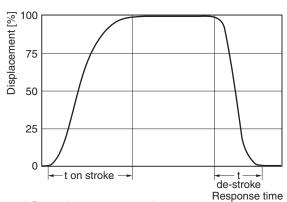
Response times of the pump are collected from a circuit as below by measuring the pumps swash angle movement at different pressures.



	Time on-stroke [ms]		Time de-stroke [ms]	
	stand-by to 50 bar	stand-by to 350 bar	50 bar to stand-by	350 bar to stand-by
PV360	920	670	1000	170

Pressure adjustment range	15 to 420 bar	
Factory setting pressure	50 bar	
Differential pressure adjustment range	10 to 40 bar	
Factory setting differential pressure load sensing	10 bar	
Factory setting differential pressure, pressure control	15 bar	
Control oil consumption	Max 8.0 l/min	
Typical pilot flow	approx 1.5 l/min	

Dynamic characteristic of flow control *



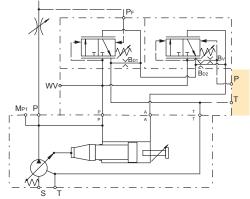
* Curve shown exaggerated

2 Spool Load Sensing Control with NG6 Interface without Integrated Pressure Pilot Valve

Control option MT1 & MTZ

Control MT1 & MTZ has no integrated pressure pilot valve but NG 6 DIN 24340 (CETOP 03 acc. RP35H, NFPA D03) on the top side.

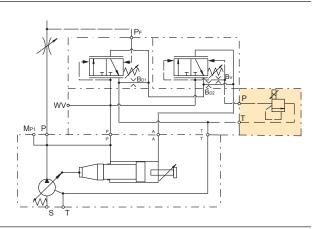
This interface allows the mounting of accessories like multiple pressure selectors without the need of external piping and valve mounting.



2 Spool Load Sensing Control with Proportional Pilot Valve **Control option MTK**

With code MTK a proportional pilot valve of type PVACRE...K35 (see page 43) is mounted on the top side interface.

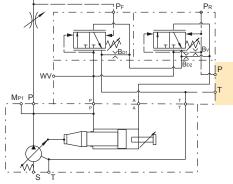
This allows a variation of the pump compensating pressure between 20 and 350 bar by an electrical signal.



2 Spool Load Sensing Control without Integrated Pressure Pilot Valve

Control option MT2

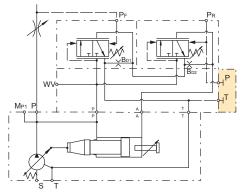
Control MT2 has a valve interface NG6 DIN 24340 on the top side and remote pressure port internal supply.



2 Spool Load Sensing Control without Integrated Pressure Pilot Valve

Control option MT3

Control MT3 with pressure remote port external supply. Incl. closed NG6-pad.

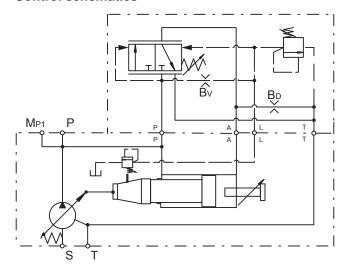




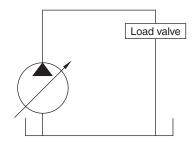
Horse Power/Torque Controls with Pressure Control Control option *LC

The horse power control type *L* provides the benefit of the pressure control, plus the ability to limit the input power the pump will draw. These controls are beneficial when the power available from the prime mover for the hydraulics is limited or the application power demand has both high flow/low pressure and low flow/high pressure duty cycles.

Control schematics



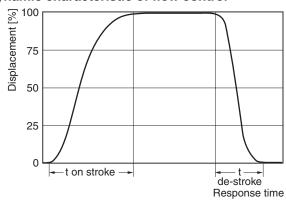
Response times of the pump are collected from a circuit as below by measuring the pumps swash angle movement at different pressures.



		Time on-stroke [ms]		Time de-stroke [ms]	
		against 50 bar	against 350 bar	zero stroke 50 bar	zero stroke 350 bar
ĺ	PV360	90	90	100	100

Pressure adjustment range	15 to 350 bar
Factory setting pressure	350 bar
Differential pressure adjustment range	10 to 40 bar
Factory setting differential pressure	15 bar
Control oil consumption	Max 8.0 l/min
Typical pilot flow	approx 1.5 l/min

Dynamic characteristic of flow control *



* Curve shown exaggerated

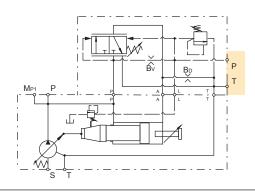
See Horse Power characteristic curves on page 30



Horse Power/Torque Control with NG6 Interface Control option *L1

With code *L1 the horse power control has a valve interface size NG 6 DIN 24340 (CETOP 03 acc. RP35H, NFPA D03) on the top side.

This interface allows the mounting of accessories like multiple pressure selectors without the need of external piping and valve mounting.

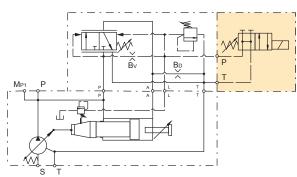


Horse Power/Torque Control with Electrical Unloading

Control option *LW

With code *LW a solenoid operated directional control valve (D1VW002KNJW) for electrical unloading is mounted on the control top side.

When the solenoid is de-energised, the pump compensates at a stand-by pressure of typically 15 bar. When the solenoid is energised, the pump compensates at the pressure adjusted on the integrated pilot valve.

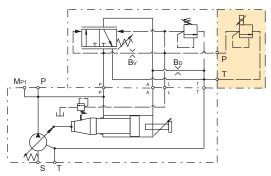


Horse Power/Torque Control with Proportional Pilot Valve

Control option *LK

With code *LK a proportional pilot valve of type PVACRE...K35 (see page 43) is mounted on the top side interface.

This allows a variation of the pump compensating pressure between 20 and 350 bar by an electrical signal.



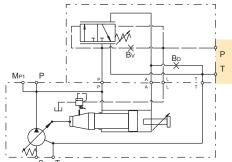
Horse Power/Torque Control without Integrated Pressure Pilot Valve

Control option *LZ

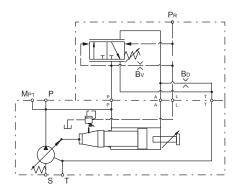
Control option *LB

Control *LZ has no integrated pilot valve but a NG6 DIN 24340 interface topside.

Control *LB has no integrated pilot valve.



This version is recommended for valve accessories.



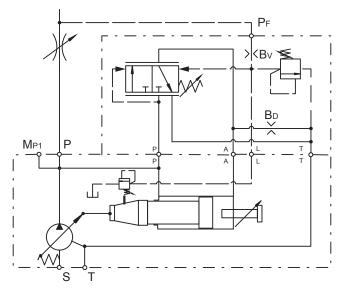


Horse Power/Torque Controls with Load Sensing

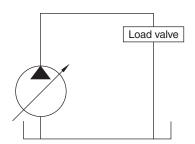
Control option *CC

The horse power control type *C* provides the benefit of the load sensing control, plus the ability to limit the input power the pump will draw. These controls are beneficial when the power available from the prime mover for the hydraulics is limited or the application power demand has both high flow/low pressure and low flow/high pressure duty cycles.

Control schematics



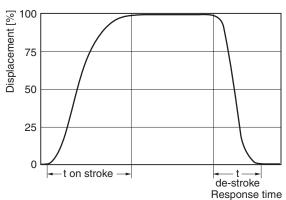
Response times of the pump are collected from a circuit as below by measuring the pumps swash angle movement at different pressures.



	Time on-stroke [ms]		Time de-stroke [ms]	
	stand-by to 50 bar	stand-by to 350 bar	50 bar to stand-by	350 bar to stand-by
PV360	90	90	100	100

Pressure adjustment range	15 to 350 bar
Factory setting pressure	350 bar
Differential pressure adjustment range	10 to 40 bar
Factory setting differential pressure	15 bar
Control oil consumption	Max 8.0 l/min
Typical pilot flow	approx 1.5 l/min

Dynamic characteristic of flow control *



* Curve shown exaggerated

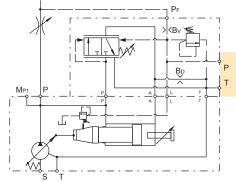
See Horse Power characteristic curves on page 30

Horse Power/Torque Control with Load Sensing & NG6 Interface

Control option *C1

With code *C1 the horse power control has a valve interface size NG 6 DIN 24340 (CETOP 03 acc. RP35H, NFPA D03) on the top side.

This interface allows the mounting of accessories like multiple pressure selectors without the need of external piping and valve mounting.

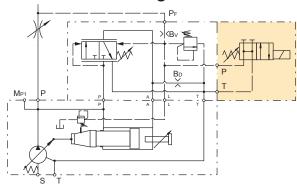


Horse Power/Torque Control with Load Sensing & Electrical Unloading

Control option *CW

With code *CW a solenoid operated directional control valve (D1VW002KNJW) for electrical unloading is mounted on the control top side.

When the solenoid is de-energised, the pump compensates at a stand-by pressure of typically 15 bar. When the solenoid is energised, the pump compensates at the pressure adjusted on the integrated pilot valve.

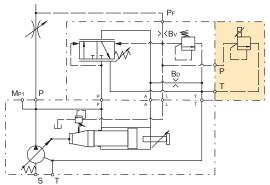


Horse Power/Torque Control with Load Sensing & Proportional Valve

Control option *CK

With code *CK a proportional pilot valve of type PVACRE...K35 (see page 43) is mounted on the top side interface.

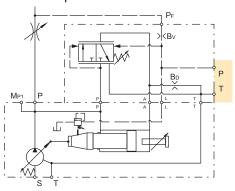
This allows a variation of the pump compensating pressure between 20 and 350 bar by an electrical signal.



Horse Power/Torque Control with Load Sensing without Integrated Pilot Valve

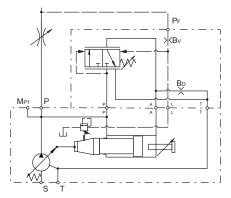
Control option *CZ

Control *CZ has no integrated pilot valve but NG6 DIN 24340 interface topside.



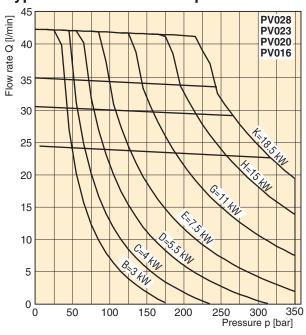
Control option *CB

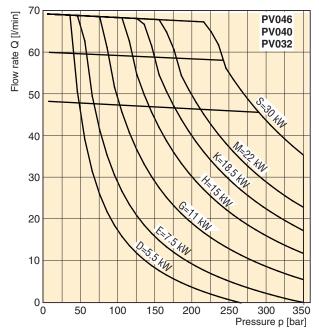
Control *CB has no integrated pilot valve.

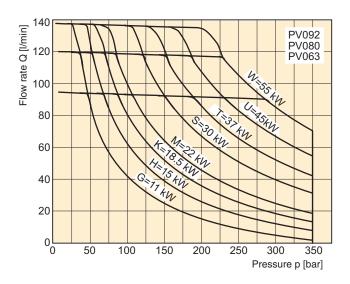


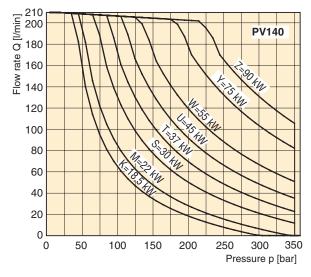


Typical Horse Power/Torque Control Characteristics





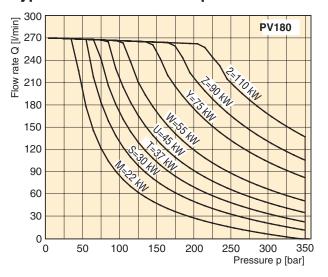


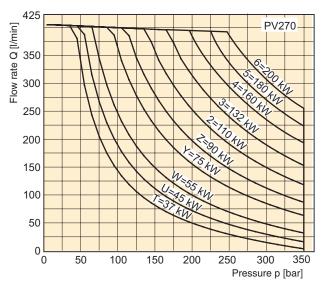


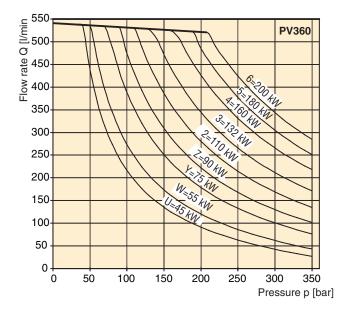


29

Typical Horse Power/Torque Control Characteristics







Pressure : Maximum 350 bar, depending on HP level



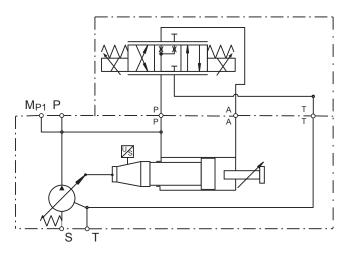
Proportional Displacement Control

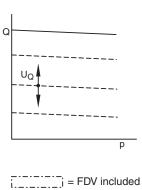
Control option FDV

The proportional displacement control allows the adjustment of the pump's output flow by an electrical input signal. The actual displacement of the pump is monitored by an electronic displacement sensor and compared with the commanded displacement in an electronic control module PQDXXA-Z10. The command is given as an electrical input signal (0 - 10 V alternatively 4 - 20 mA) from the supervising machine control or a potentiometer.

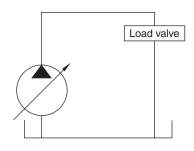
Version FDV of the proportional control does not provide a pressure compensation. Therefore the hydraulic circuit must be protected by a pressure relief valve.

Control schematics





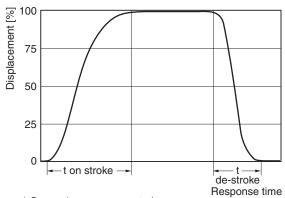
Response times of the pump are collected from a circuit as below by measuring the pumps swash angle movement at different pressures.



	Time on-stroke [ms]		Time de-stroke [ms]	
	stand-by to 50 bar	stand-by to 350 bar	50 bar to stand-by	350 bar to stand-by
PV360	255	154	266	183

Pressure adjustment range*	35 to 350 bar
Differential pressure adjustment range *	10 to 40 bar
Factory setting differential pressure *	15 bar
Control oil consumption (FDV only)	Max 0.3 l/min

Dynamic characteristic of flow control *



* Curve shown exaggerated

Internal pilot pressure required to control the pump		
FDV	15 bar	
UDR	25 bar	
UDK	25 bar	
UDM	25 bar	

^{*} Data valid for UD* version

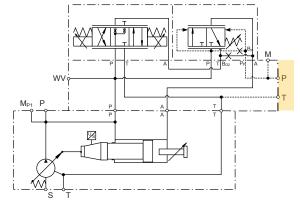


Proportional Displacement Control with Overriding Pressure Control

Control option UDR

Control version UDR provides electro- hydraulic displacement control and pressure stage mounted on an elbow manifold.

The elbow manifold provides NG6/D03 interface on top to mount a pressure pilot valve (not included in UDR).

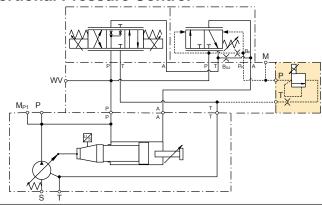


Proportional Displacement Control with Proportional Pressure Control

Control option UDK

Control version UDK features proportional pressure pilot valve PVACRE...K35, which enables for electrohydraulic p/Q control.

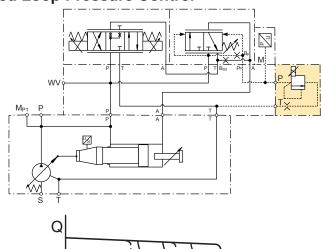
By using the digital module PQDXXA-Z10 it is possible to control the displacement proportionally with over-riding open loop proportional pressure control.

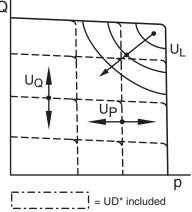


Proportional Displacement Control with Closed Loop Pressure Control

Control option UDM

Control version UDM includes pressure transducer Parker SCP 8181 CE. In combination with control module PQDXXA-Z10 both closed loop pressure control as well as electronic power limitation can be realized.

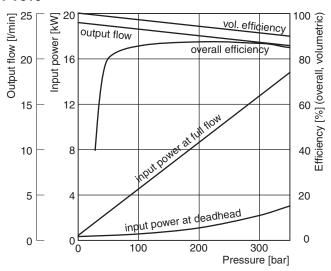




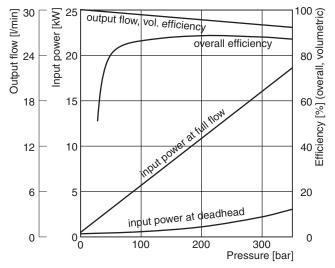


Series PVplus

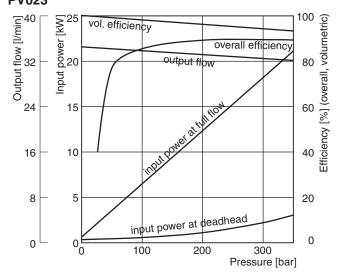
Efficiency, power consumption PV016



PV020



PV023



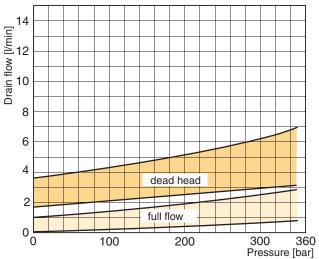
Efficiency and case drain flows PV016, PV020, PV023 and PV028

The efficiency and power graphs are measured at an input speed of n = 1500 rpm, a temperature of 50 °C and a fluid viscosity of 30 mm²/s.

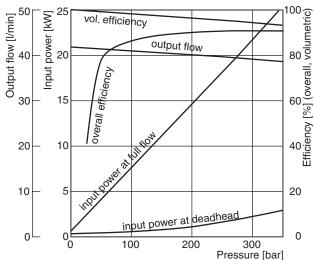
Case drain flow and compensator control flow leave via the drain port of the pump. To the values shown are to be added 1 to 1.2 l/min, if at pilot operated compensators the control flow of the pressure pilot valve also goes through the pump.

Please note: The values shown below are only valid for static operation. Under dynamic conditions and at rapid compensation of the pump the volume displaced by the servo piston also leaves the case drain port. This dynamic control flow can reach up to 40 l/min! Therefore the case drain line is to lead to the reservoir at full size and without restrictions as short and direct as possible.

Case drain flow PV016-028 with pressure compensator

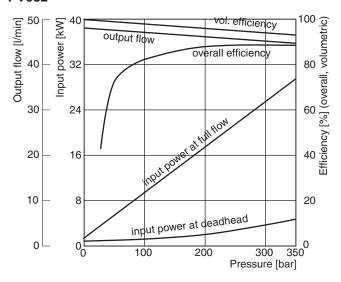


PV028





Efficiency, power consumption PV032



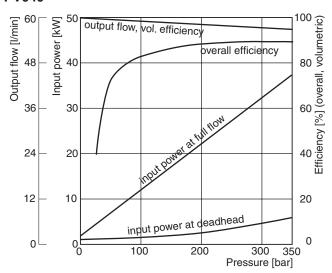
Efficiency and case drain flows PV032 to PV046

The efficiency and power graphs are measured at an input speed of n = 1500 rpm, a temperature of 50 °C and a fluid viscosity of 30 mm²/s.

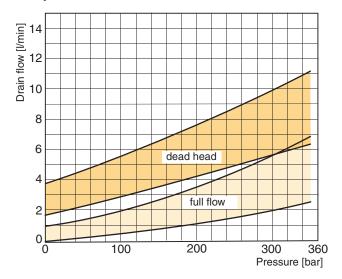
Case drain flow and compensator control flow leave via the drain port of the pump. To the values shown are to be added 1 to 1.2 l/min, if at pilot operated compensators the control flow of the pressure pilot valve also goes through the pump.

Please note: The values shown below are only valid for static operation. Under dynamic conditions and at rapid compensation of the pump the volume displaced by the servo piston also leaves the case drain port. This dynamic control flow can reach up to 60 l/min! Therefore the case drain line is to lead to the reservoir at full size and without restrictions as short and direct as possible.

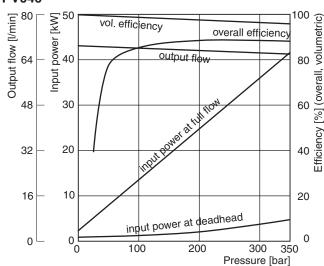
PV040



Case drain flow PV032-046 with pressure compensator

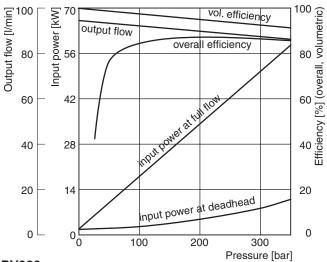


PV046

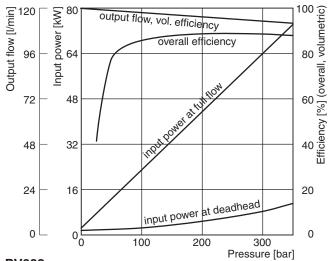




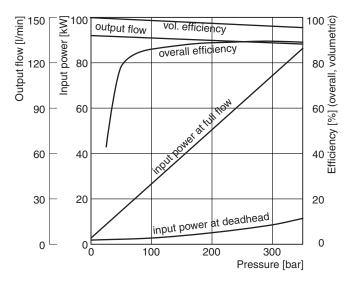
Efficiency, power consumption PV063



PV080



PV092



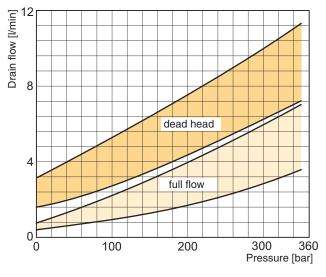
Efficiency and case drain flows PV063, PV080, PV092

The efficiency and power graphs are measured at an input speed of n = 1500 rpm, a temperature of 50 °C and a fluid viscosity of 30 mm²/s.

Case drain flow and compensator control flow leave via the drain port of the pump. To the values shown are to be added 1 to 1.2 l/min, if at pilot operated compensators the control flow of the pressure pilot valve also goes through the pump.

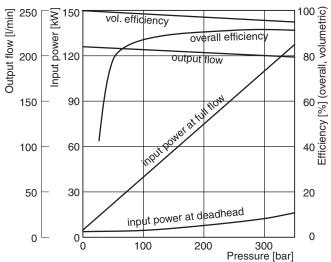
Please note: The values shown below are only valid for static operation. Under dynamic conditions and at rapid compensation of the pump the volume displaced by the servo piston also leaves the case drain port. This dynamic control flow can reach up to 80 l/min! Therefore the case drain line is to lead to the reservoir at full size and without restrictions as short and direct as possible.

Case drain flows PV063-092

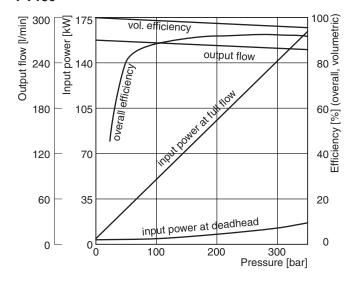




Efficiency, power consumption PV140



PV180



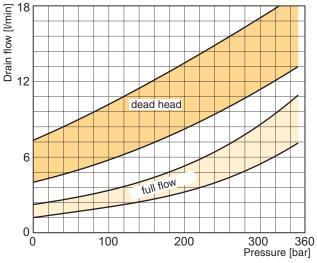
Efficiency and case drain flows PV140, PV180

The efficiency and power graphs are measured at an input speed of n = 1500 rpm, a temperature of 50 °C and a fluid viscosity of 30 mm²/s.

Case drain flow and compensator control flow leave via the drain port of the pump. To the values shown are to be added 1 to 1.2 l/min, if at pilot operated compensators the control flow of the pressure pilot valve also goes through the pump.

Please note: The values shown below are only valid for static operation. Under dynamic conditions and at rapid compensation of the pump the volume displaced by the servo piston also leaves the case drain port. This dynamic control flow can reach up to 120 l/min! Therefore the case drain line is to lead to the reservoir at full size and without restrictions as short and direct as possible.

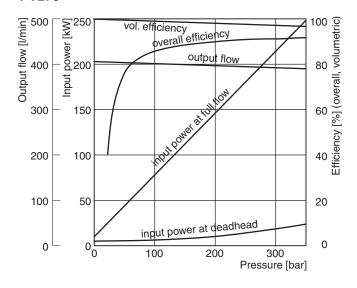
Case drain flows PV140-180



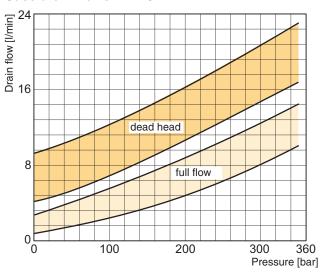


Efficiency and Case Drain Flows

Efficiency, power consumption PV270



Case drain flows PV270



Efficiency and case drain flows PV270

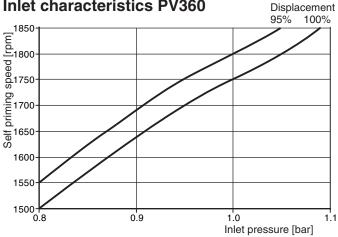
The efficiency and power graphs are measured at an input speed of n = 1500 rpm, a temperature of 50 °C and a fluid viscosity of 30 mm²/s.

Case drain flow and compensator control flow leave via the drain port of the pump. To the values shown are to be added 1 to 1.2 l/min, if at pilot operated compensators the control flow of the pressure pilot valve also goes through the pump.

Please note: The values shown below are only valid for static operation. Under dynamic conditions and at rapid compensation of the pump the volume displaced by the servo piston also leaves the case drain port. This dynamic control flow can reach up to 120 l/min! Therefore the case drain line is to lead to the reservoir at full size and without restrictions as short and direct as possible.

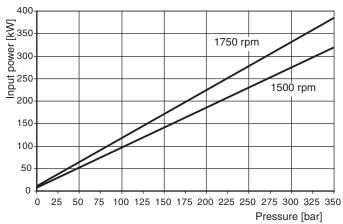


Typical inlet characteristics vs. speed at various percentage displacements Inlet characteristics PV360 Displace

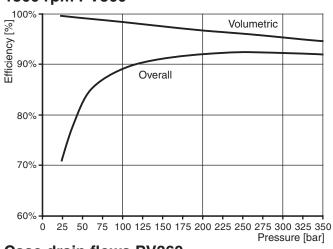


400. [W] 350. wood tn 250. du 200

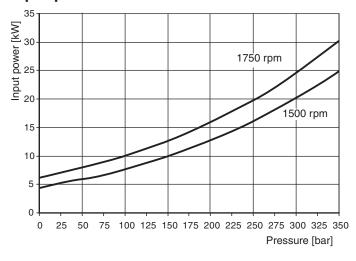
Typical drive power at full displacement Input power – full stroke PV360



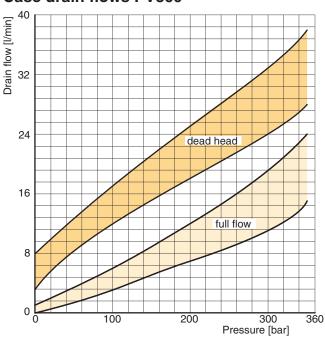
Typical efficiency at full displacement and 1500 rpm PV360



Typical compensated power Input power – zero stroke PV360



Case drain flows PV360



The curves show typical characteristics measured under following conditions:

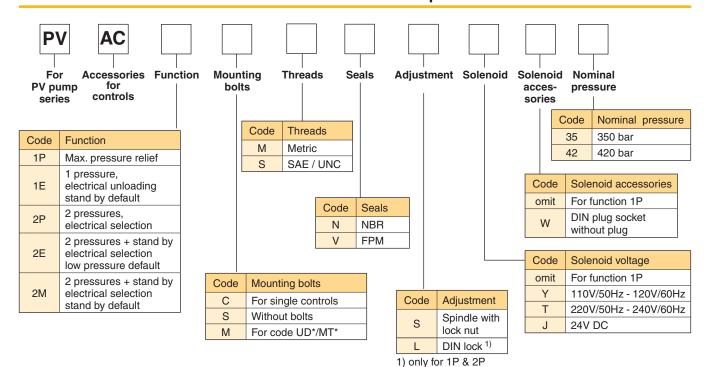
Fluid: Mineral oil ISO VG 22 at 32 °C

Inlet pressure 1,0 bar (absolute), measured at inlet port.

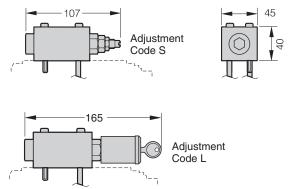


Accessories Control

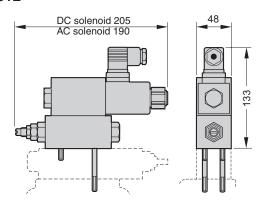
Axial Piston Pumps Series PVplus



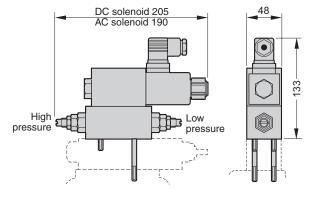




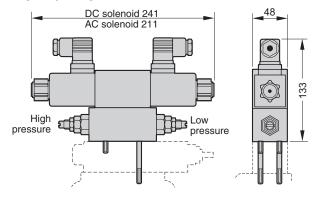
PVAC1E*



PVAC2P*

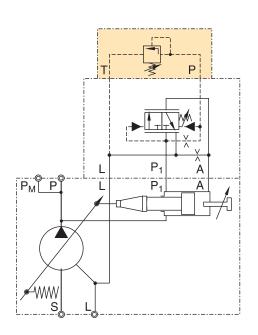


PVAC2M*/PVAC2E*

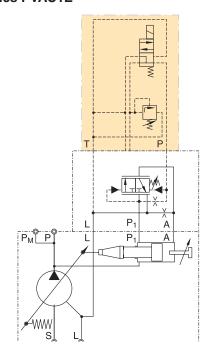




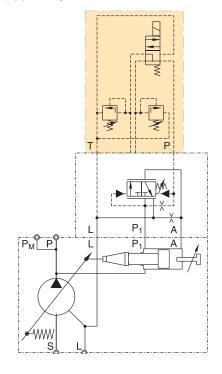
Schematics PVAC1P*



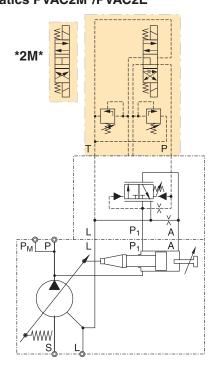
Schematics PVAC1E*



Schematics PVAC2P*



Schematics PVAC2M*/PVAC2E*



Axial Piston Pumps Series PVplus

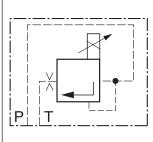
Proportional pressure relief valve PVACRE*

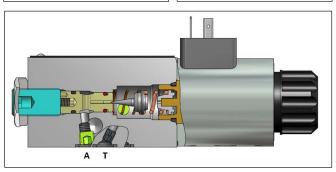
Function

When the pressure in port P exeeds the pressure setting at the solenoid, the poppet opens to port T and limits the pressure in port P to the adjusted level.

The optimum performance can be achieved in combination with the digital amplifier module PCD00A-400 (see catalogue HY11-3500 for reference).





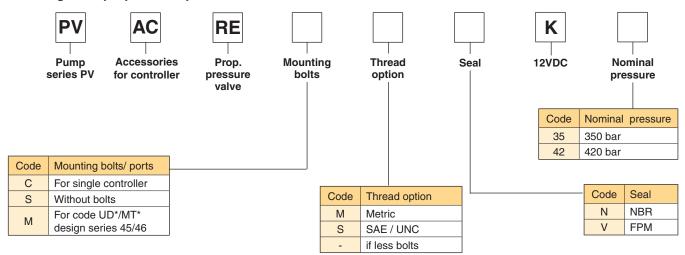


Technical data

General		
Nominal size		DIN NG06 / CETOP03 / NFPA D03
Mounting position		as desired, horizontal mounting preferred
Ambient temperature	[°C]	-20 +70
Weight	[kg]	1.8
Hydraulic		
Max. operating pressure	[bar]	Port P up to 420; port T depressurized
Pressure stages	[bar]	350, 420
Fluid		Hydraulic oil as per DIN 51524 525
Viscosity, recommended permitted	[cSt]/ [mm²/s] [cSt]/ [mm²/s]	
Fluid temperature	[°C]	-20 +60
Filtration		ISO 4406 (1999), 18/16/13
Linearity	[%]	±4
Repeatability	[%]	±2
Hysteresis	[%]	±4.5 of p _{max}
Electrical		
Duty ratio	[%]	100 ED
Protection class		IP 65 in accordance with EN 60529 (plugged and mounted)
Nominal voltage	[V]	12 (2.2 A for nominal pressure)
Coil resistance	[Ohm]	4.4 at 20°C
Solenoid connection		Connector as per EN 175301-803
Power amplifier, recommended		PCD00A-400, PWDXXA

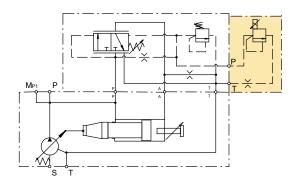


Ordering code proportional pressure relief valve

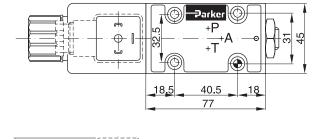


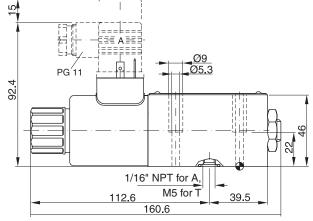
Schematic PVACRE*

Example for PVACRE* mounted



Dimensions PVACRE*

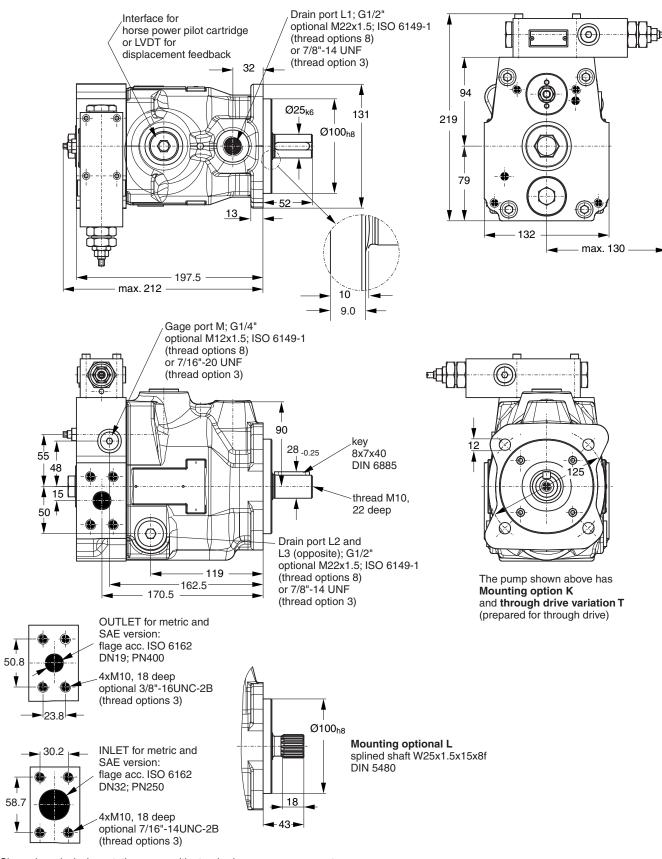




42

Dimensions

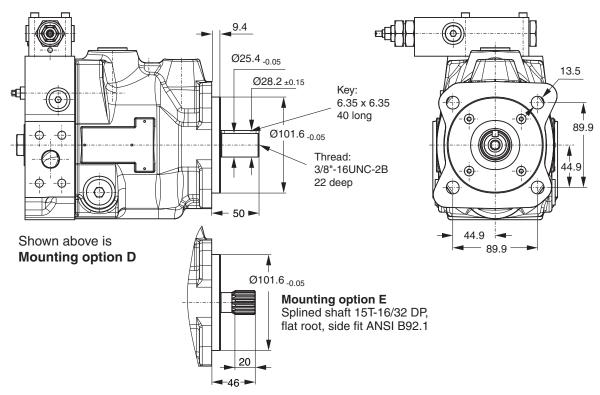
PV016 - 028, metric version

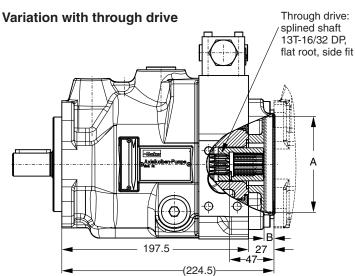


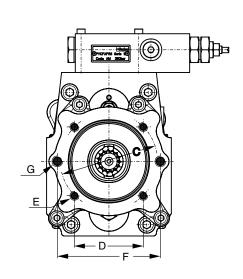
Shown is a clockwise rotating pump with standard pressure compensator. Counter clockwise rotating pumps have inlet, outlet and gage port reversed.



PV016 - 028, SAE version



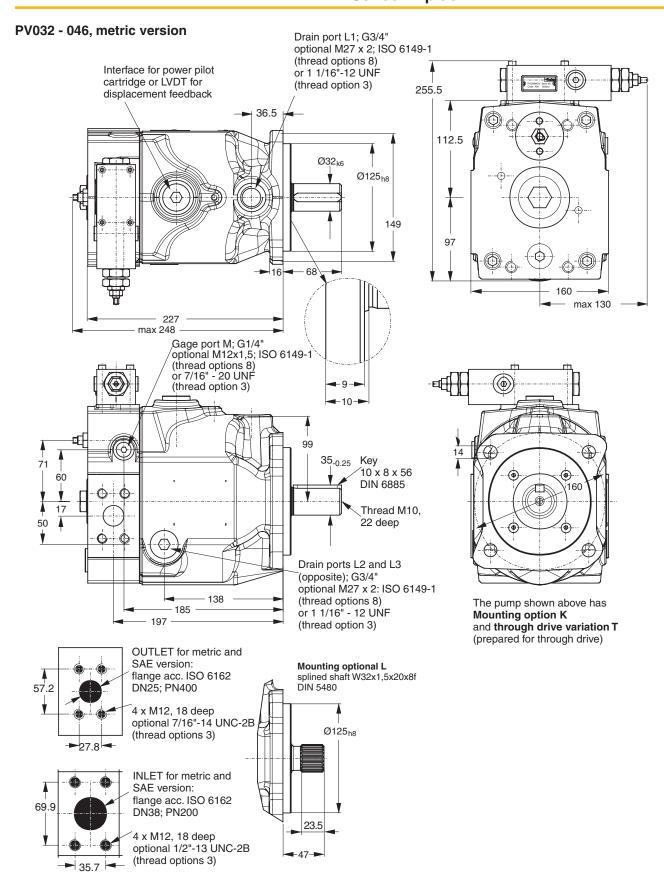




Through drive adaptors are available with the following dimensions											
Drawing Dimension	А	В	С	D		E	F		G	Remark	
Through drive option					Metr	UNC		Metr	UNC		
Α	82.55	8	-	-	-	-	106	M10	3/8"-16	SAE A 2-Bolt	
В	101.6	10.5	127	89.8	M12	1/2"-13	-	-	-	SAE B 4-Bolt	
Н	80	8.5	103	72.8	M8	5/16"-18	109	M10	3/8"-16	2/4-Bolt	
J	100	10,5	125	88.4	M10	3/8"-16	-	-	-	4-Bolt	



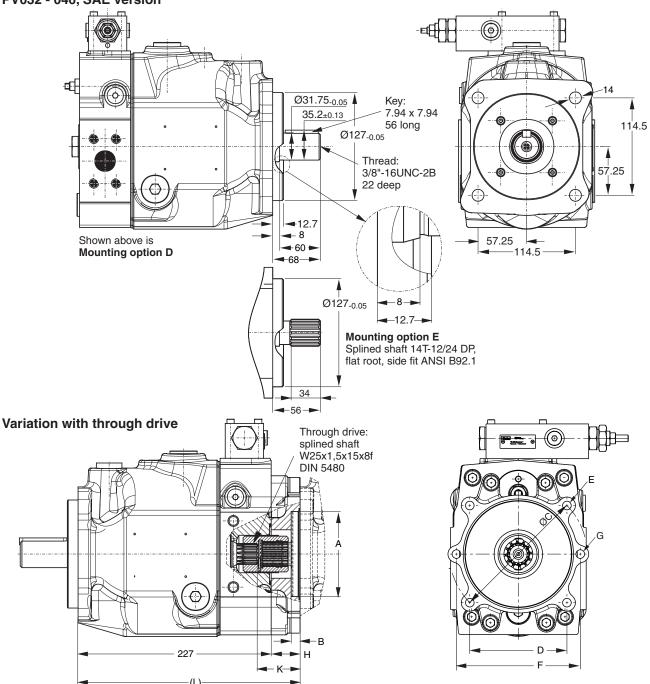
Dimensions



Shown is a clockwise rotating pump with standard pressure compensator. Counter clockwise rotating pumps have inlet, outlet and gage port reversed.



PV032 - 046, SAE version

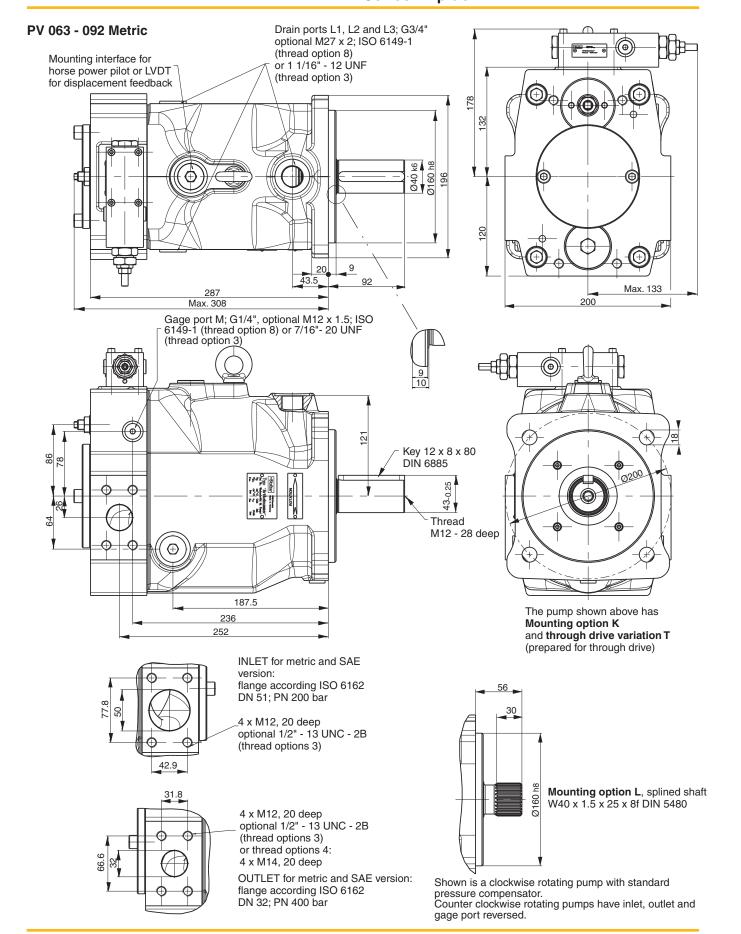


At threads options 3 and 7 the dimensions E and G are UNC - 2B threads.

Through drive adaptors are available with the following dimensions													
Drawing Dimension	Α	В	С	D	E		F	G		Н	K	L	Remark
Through drive option					Metr	UNC		Metr	UNC				
А	82.55	8	-	-	-	-	106	M10	3/8"-16	34	48	261	SAE A 2-Bolt
В	101.6	11	127	89.8	M12	1/2"-13	146	M12	1/2"-13	34	48	261	SAE B 2/4-Bolt
С	127	13.5	162	114.6	M12	1/2"-13	-	-	-	49	63	276	SAE C 4-Bolt
Н	80	8.5	103	72.8	M8	5/16"-18	109	M10	3/8"-16	34	48	261	2/4-Bolt
J	100	10.5	125	88.4	M10	3/8"-16	140	M12	1/2"-13	34	48	261	2/4-Bolt
K	125	10.5	160	113.1	M12	1/2"-13	1	-	-	34	48	261	4-Bolt

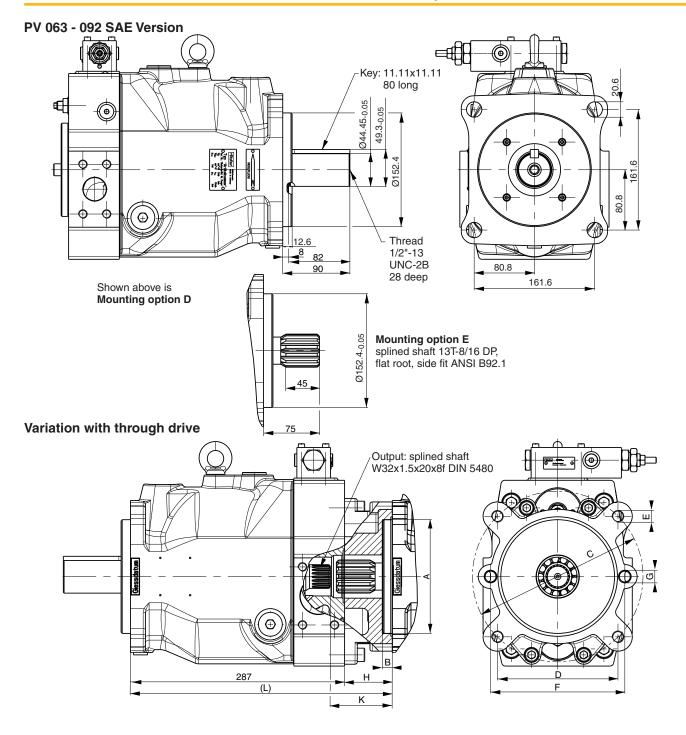


Axial Piston Pumps Series PVplus





Dimensions

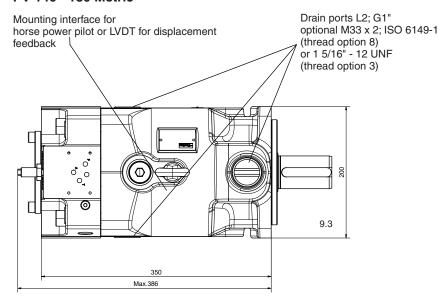


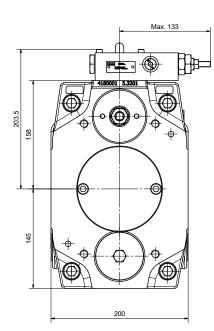
Through drive adaptors are available with the following dimensions													
Drawing Dimension	Α	В	С	D	E		F		G	Н	K	L	Remark
Through drive option					Metr	UNC		Metr	UNC				
A	82.55	8	-	-	-	-	106	M10	3/8"-16	39	58	326	SAE A 2-Bolt
В	101.6	11	127	89.8	M12	1/2"-13	146	M12	1/2"-13	39	58	326	SAE B 2/4-Bolt
С	127	13.5	162	114.6	M12	1/2"-13	181	M16	5/8"-11	39	58	326	SAE C 2/4-Bolt
D	152.4	13.5	228.5	161.6	M16	5/8"-11	-	-	-	64	83	351	SAE D 4-Bolt
Н	80	8.5	103	72.8	M8	5/16"-18	109	M10	3/8"-16	39	58	326	2/4-Bolt
J	100	10.5	125	88.4	M10	3/8"-16	140	M12	1/2"-13	39	58	326	2/4-Bolt
K	125	10.5	160	113.1	M12	1/2"-13	180	M16	5/8"-11	39	58	326	2/4-Bolt
Ĺ	160	13.5	200	141.4	M16	5/8"-11	-	-	-	39	58	326	4-Bolt

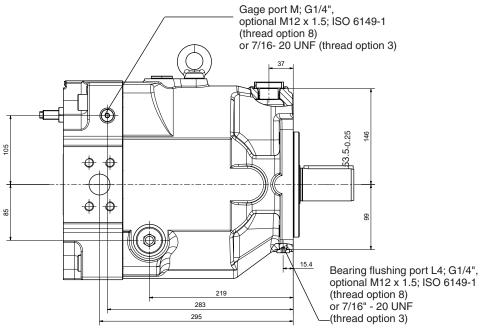


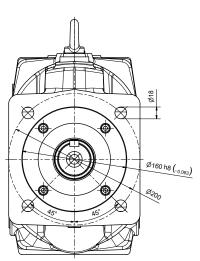
Dimensions

PV 140 - 180 Metric





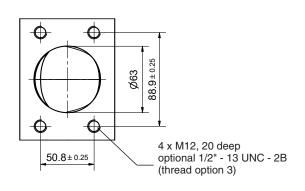




Flange according DIN ISO 3019-2 Metric for mounting interface code K and L

INLET for metric and SAE

version: flange according ISO 6162 DN 89; PN 160 bar



OUTLET for metric and SAE

version:
flange according ISO 6162
DN 32; PN 400 bar

4 x M12, 20 deep optional 1/2" - 13 UNC - 2B (thread option 3) or

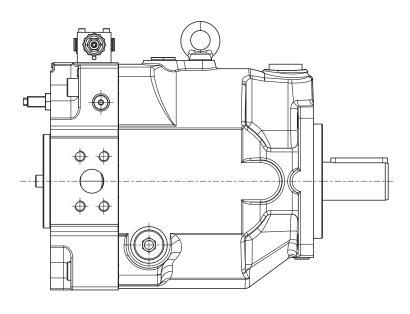
4 x M14, 22 deep (thread option 4)

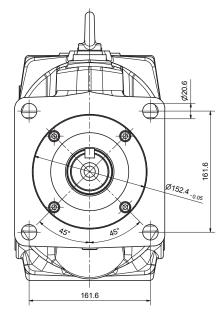


PV 140 - 180 SAE Version

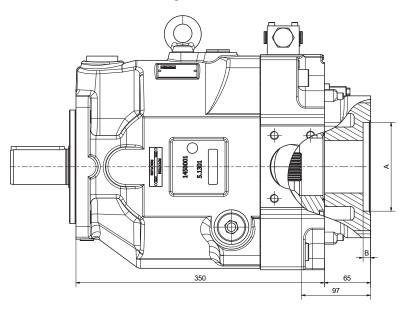
Flange according DIN ISO 3019-1 SAE for mounting interface code D, E, F and G

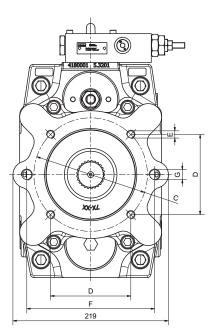
Shown are clockwise rotating pumps. Counter clockwise rotating pumps have inlet, outlet and gage port reversed.





Variation with through drive



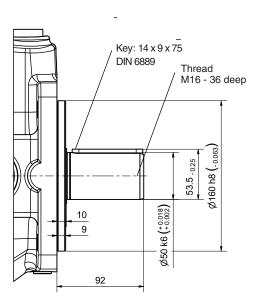


Through drive adaptors are available with the following dimensions											
Drawing Dimension	Α	В	С	D		E	F	F G		Remark	
Through drive option					Metr	UNC		Metr	UNC		
А	82.55	8	-	-	-	-	106	M10	3/8"-16	SAE A 2-Bolt	
В	101.6	11	127	89.8	M12	1/2"-13	146	M12	1/2"-13	SAE B 2/4-Bolt	
С	127	13.5	162	114.6	M12	1/2"-13	181	M16	5/8"-11	SAE C 2/4-Bolt	
D	152.4	13.5	228.5	161.6	M16	5/8"-11	-	-	-	SAE D 4-Bolt	
Н	80	8.5	103	72.8	M8	5/16"-18	109	M10	3/8"-16	2/4-Bolt	
J	100	10.5	125	88.4	M10	3/8"-16	140	M12	1/2"-13	2/4-Bolt	
K	125	10.5	160	113.1	M12	1/2"-13	180	M16	5/8"-11	2/4-Bolt	
L	160	13.5	200	141.4	M16	5/8"-11	-	-	-	4-Bolt	

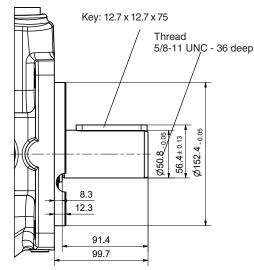


PV 140 - 180 Mounting options

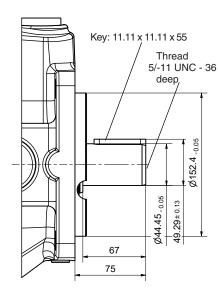
Mounting option K shaft keyed metric



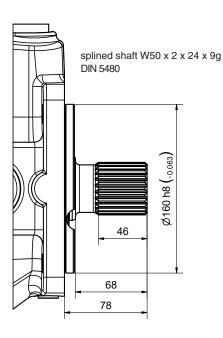
Mounting option D shaft keyed SAE



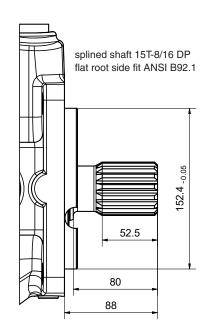
Mounting option F shaft keyed SAE



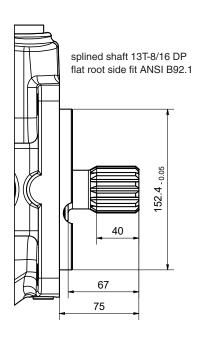
Mounting option L shaft splined metric



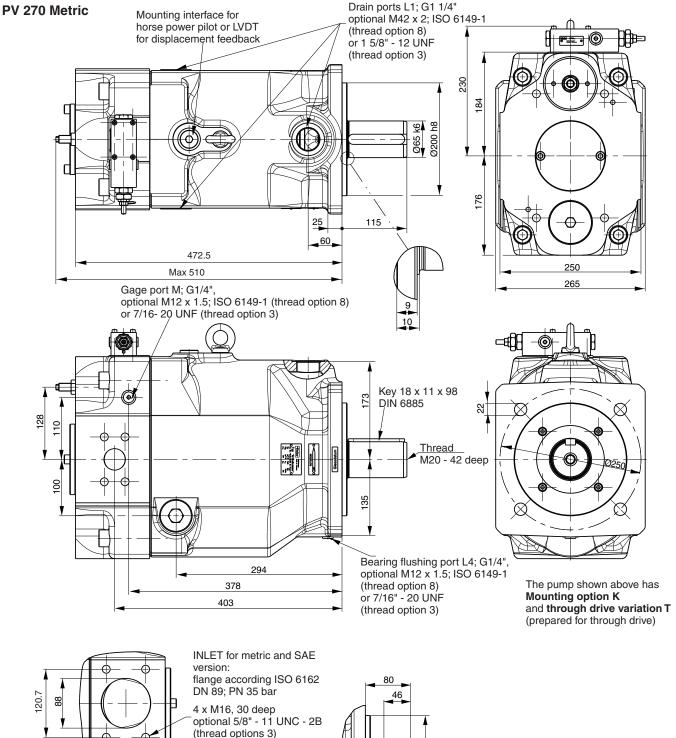
Mounting option E shaft splined SAE

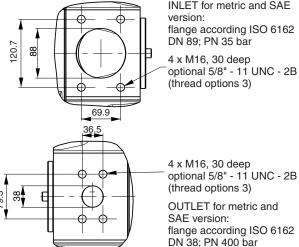


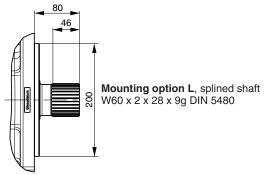
Mounting option G shaft splined SAE



Axial Piston Pumps Series PVplus

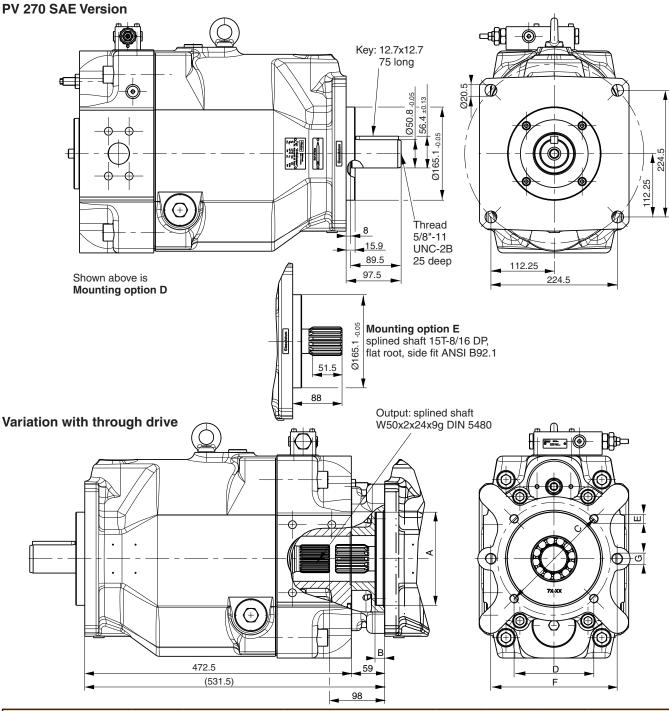






Shown is a clockwise rotating pump with standard pressure control. Counter clockwise rotating pump have inlet, outlet and gage port reversed.

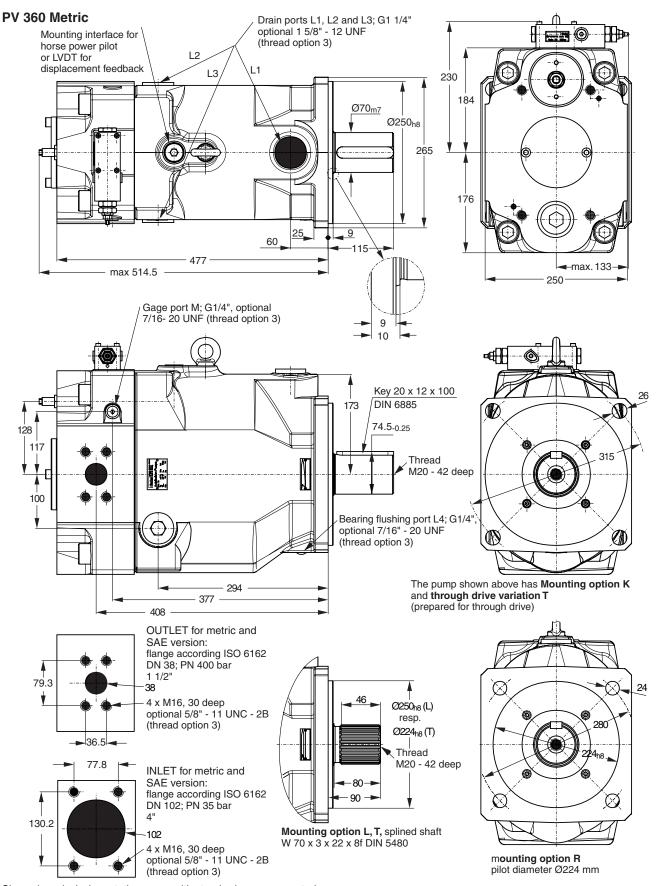




Through drive adaptors are available with the following dimensions											
Drawing Dimension	А	В	С	D	Е		F	(3	Remark	
Through drive option					Metr	UNC		Metr	UNC		
Α	82.55	8	-	-	-	-	106	M10	3/8"-16	SAE A 2-Bolt	
В	101.6	11	127	89.8	M12	1/2"-13	146	M12	1/2"-13	SAE B 2/4-Bolt	
С	127	13.5	162	114.6	M12	1/2"-13	181	M16	5/8"-11	SAE C 2/4-Bolt	
D	152.4	13.5	228.5	161.6	M16	5/8"-11	229	M16	5/8"-11	SAE D 2/4-Bolt	
Е	165.1	17	317.5	224.5	M20	3/4"-10	-	-	-	SAE E 4-Bolt	
Н	80	8.5	103	72.8	M8	5/16"-18	109	M10	3/8"-16	2/4-Bolt	
J	100	10.5	125	88.4	M10	3/8"-16	140	M12	1/2"-13	2/4-Bolt	
K	125	10.5	160	113.1	M12	1/2"-13	180	M16	5/8"-11	2/4-Bolt	
L	160	13.5	200	141.4	M16	5/8"-11	224	M20	3/4"-10	2/4-Bolt	
M	200	13.5	250	176.8	M20	3/4"-10	-	-	-	4-Bolt	



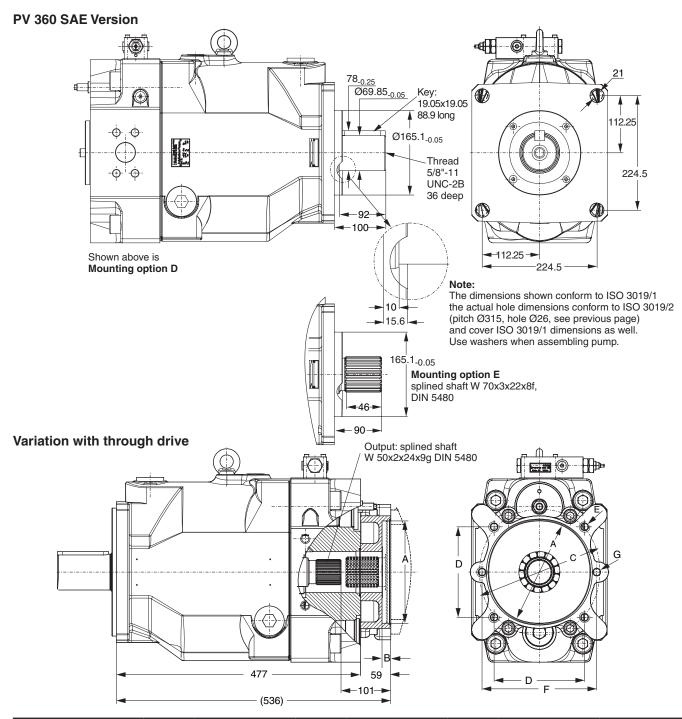
Axial Piston Pumps **Series PVplus**



Shown is a clockwise rotating pump with standard pressure control. Counter clockwise rotating pump have inlet, outlet and gage port reversed.



Dimensions

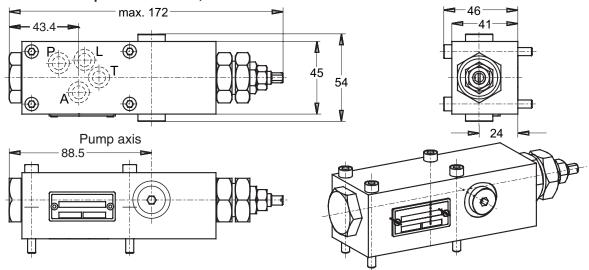


Through drive adaptors are available with the following dimensions											
Drawing Dimension	Α	В	С	D	- 1	E		(3	Remark	
Through drive option					Metr	UNC		Metr	UNC		
Α	82.55	8	-	-	-	-	106	M10	3/8"-16	SAE A 2-Bolt	
В	101.6	11	127	89.8	M12	1/2"-13	146	M12	1/2"-13	SAE B 2/4-Bolt	
С	127	13.5	162	114.6	M12	1/2"-13	181	M16	5/8"-11	SAE C 2/4-Bolt	
D	152.4	13.5	228.5	161.6	M16	5/8"-11	229	M16	5/8"-11	SAE D 2/4-Bolt	
E	165.1	17	317.5	224.5	M20	3/4"-10	-	-	-	SAE E 4-Bolt	
Н	80	8.5	103	72.8	M8	5/16"-18	109	M10	3/8"-16	2/4-Bolt	
J	100	10.5	125	88.4	M10	3/8"-16	140	M12	1/2"-13	2/4-Bolt	
K	125	10.5	160	113.1	M12	1/2"-13	180	M16	5/8"-11	2/4-Bolt	
Ĺ	160	13.5	200	141.4	M16	5/8"-11	224	M20	3/4"-10	2/4-Bolt	
M	200	13.5	250	176.8	M20	3/4"-10	-	-	-	4-Bolt	



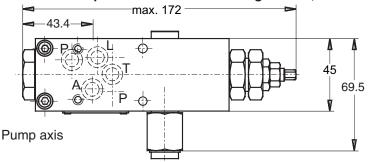
Pump Dimensions

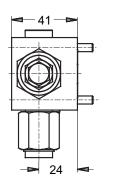
Dimensions standard pressure control, code ...MMC



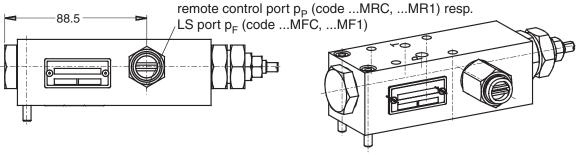
Controls with code ...MM1 have a NG6 / Cetop 3 interface topside (as shown below)

Dimensions remote pressure and load sensing control, codes ...MR1, ...MF1



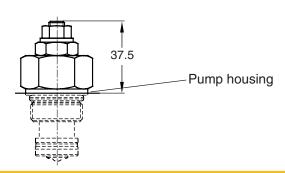


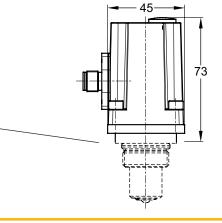
control ports G1/4 (option 1 und 4) optional 7/16-20 UNF (option 3) optional M12x1,5 (option 8)



Controls with code ...MRC and MFC have no topside valve interface (as shown above)

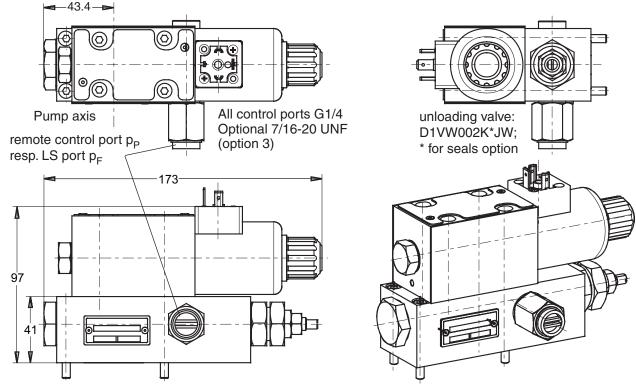
Dimensions horse power pilot cartridge, displacement sensor





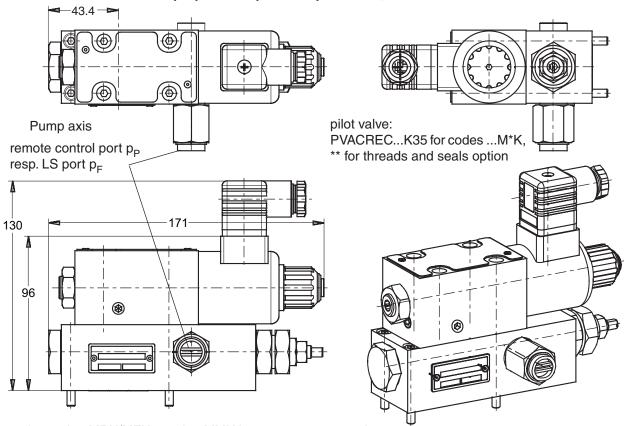


Dimensions for controls with unloading valve, codes ...M*W



Shown in version MRW/MFW, version MMW has no remote control port.

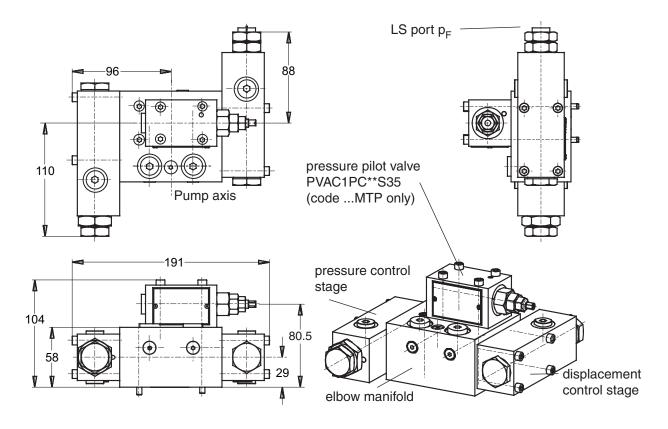
Dimensions for controls with proportional pressure pilot valve, codes ...M*K



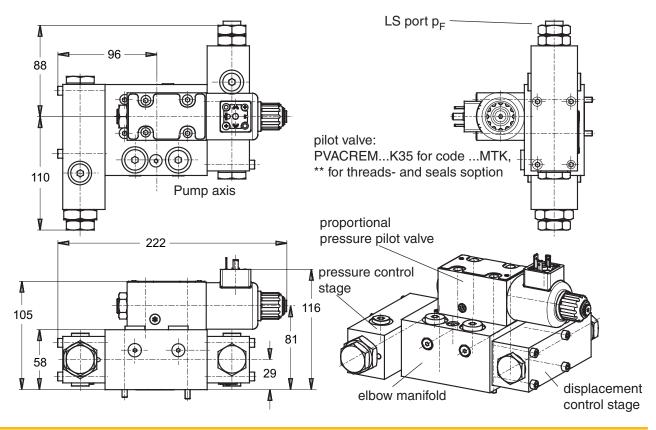
Shown in version MRK/MFK, version MMK has no remote control port. Dimensions for horse power compensator *L* and *C* are identical to MM* respectively MF*.



Dimensions two spool load sensing control, code ...MT1, ...MTP

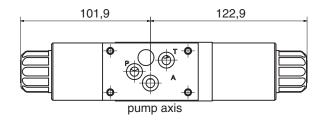


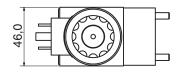
Dimensions two spool load sensing control with proportional pressure pilot valve, code ...MTK

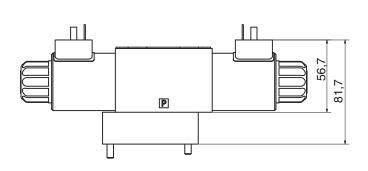


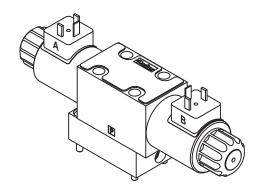


Dimensions proportional displacement control, code ...FDV

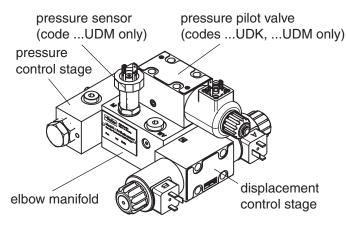


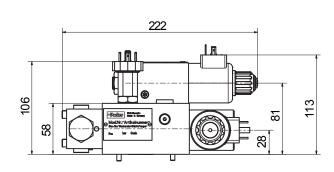


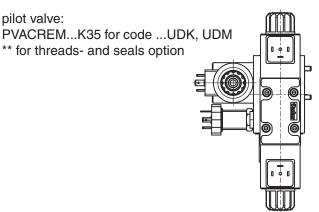


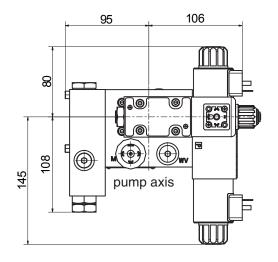


Dimensions proportional p/Q-control, codes ...UDR, ...UDK, ...UDM











Axial Piston Pumps **Series PVplus**

Features

- · Digital control circuit
- · Covers all displacements
- Covers all available functions (pressure, displacement, power)
- Predefined parameter sets (Plug & Play)
- Connection via USB cable (USB-A/USB-B)
- Ramp time up to 60 seconds
- Compliant to the relevant european EMC specifications
- Offline editing of parameter sets
- · Error diagnosis
- Easy hands on control tuning due to online monitoring of PID gains
- All settings (ramps, MIN/MAX, control parameters) can be stored digitally and recalled from a PC to duplicate settings to other modules

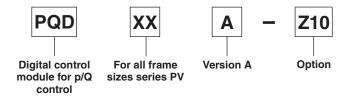


Technical data

Mounting style		Snap-on mounting for EN50022 rail
Body material		Polycarbonate
Inflammation class		V2V0 acc. UL 94
Mounting position		any
Env. temperature range	[°C]	-20+55
Protection class		IP 20 acc. DIN 40 050
Weight	[g]	260
Duty ratio	[%]	100
Supply voltage	[V]	1830VDC, ripple <5% eff.
Rush in current	[A]	22 for 0.2 ms
Current consumption	[A]	< 4 for p/Q control; < 2 for Q-control
Resolution Input Command	[%]	0.025 (power 0.1)
Interface		USB - Typ B
EMC		EN 50 081-2, EN 50 082-2
Connctors		Screw terminals 0.22.5 mm², plug in style
Cables	[mm²]	Supply and solenoid cables; 1,5 mm ² (AWG16) overall braid shield. Sensor and command signals; 0,5 mm ² (AWG20) overall braid shield
Max. cable length	[m]	50

For programming the module via PC an interface cable is needed, please order part number PQDXXA-ZXX-KABEL separately.

Ordering code



Programming software

The programming of the p/Q control module is done in an easy to learn mode. To select the pump model and size and to set the control parameters the program ProPVplus must be started. The program runs under common windows systems.

Latest software available at:

www.parker.com/pmde

Features

- Display and documentation of parameter sets
- Save and reload of optimized parameter sets
- Offers oscilloscope function for easy performance evaluation and optimization
- Parameter sets for all PVplus pumps are pre-installed in the modules



Electronic Module PQDXXA-PROFINET-Z10 Series PVplus

Features

- Control, monitor and parameter setting via Profinet ® interface
- Covers all displacements and controls (pressure, displacement, power)
- Quick and easy integration with available GSDML and predefined and online available function blocks for I/Os as well as parametrization
- Full integration into overlaying machine control (PLC + HMI) Process parameter, Static Parameter, Conditions
- Predefined data sets for Plug&Play commissioning
- Quick and easy wiring with Push in contact blocks
- Switch function with two RJ45 ports
- Alternative Connection via USB cable (USB-A/USB-B)
- Compatible to the relevant european EMC specification
- · Certified by Profibus User Organisation
- Easy error diagnosis

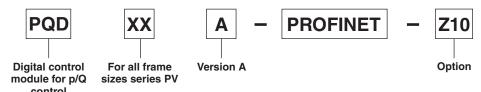


Technical data

recililical data		
Mounting style		Snap-on mounting for EN50022
Body material		Polyamide PA6.6
Inflammation class		V0 acc. UL 94
Mounting position		any
Env. temperature range	[°C]	-20+55
Protection class		IP 20 acc. DIN 40 050
Weight	[g]	260
Duty ratio	[%]	100
Supply voltage	[V]	1830VDC, ripple <5% eff.
Rush in current	[A]	22 for 0.2 ms
Current consumption	[A]	< 4 for p/Q control; < 2 for Q-control
Resolution Input Command	[%]	0.025 (power 0.1)
Interface		2 x RJ45, USB-B
EMC		EN61000-6-2: 2005 (Immunity), EN61000-6-3: 2007 +A1: 2010 (Emission)
Connectors		Push in terminals 0.22.5 mm², plug in style
Cables	[mm²]	Supply and solenoid cables; 1,5 mm ² (AWG16) overall braid shield. Sensor and command signals; 0,5 mm ² (AWG20) overall braid shield
Max. cable length	[m]	50

Further information at bulletin HY30-3256-INST/UK

Ordering code



Programming software

The programming of the p/Q control module is done in an easy to learn mode. To select the pump model and size and to set the control parameters the program ProPVplus must be started. The program runs under common windows systems.

Latest software available at:

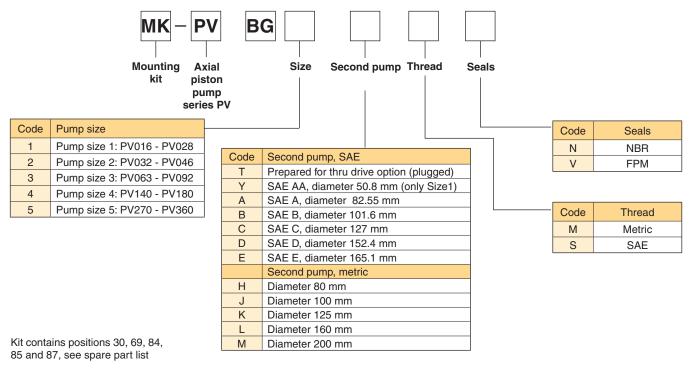
www.parker.com/pmde

Features

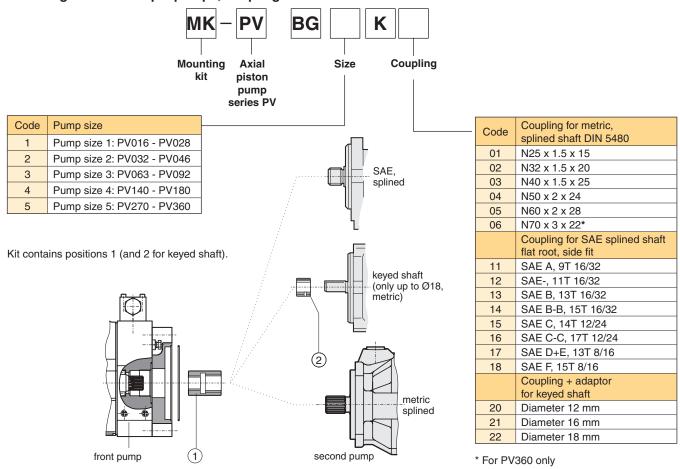
- Display and documentation of parameter sets
- Save and reload of optimized parameter sets
- Offers oscilloscope function for easy performance evaluation and optimization
- Parameter sets for all PVplus pumps are pre-installed in the modules



Mounting kits for multiple pumps, for second pump option



Mounting kits for multiple pumps, couplings



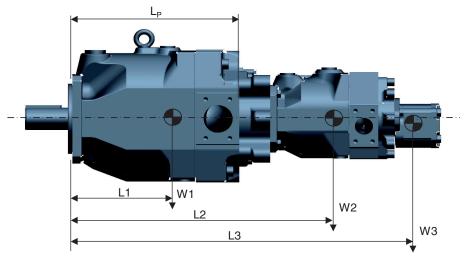
Availability of through drive flange and coupling please check with ordering code options per each pump size, starting at page 6



Multiple Pump Combinations - Maximum Moment

Combinations of multiple pumps might require additional pump support to avoid a too high stress on the front mounting flange. Combinations of two PVplus pumps in the same frame size generally do not need additional support in an industrial application. For combinations of more pumps support is required.

In case of combinations of a PVplus pump with another type of pump it is recommended to calculate the moment for the combination and compare with the maximum moment in table 1 below.



Moment M = (L1*W1 + L2*W2 + L3*W3 +...)

Note:

If the calculated moment M exceed the maximum moment in table 1 below, additional pump support is needed

Table 1: Maximum Moment and Pump Dimensions

		PV016-PV028	PV032-PV046	PV063-PV092	PV140-PV180	PV270	PV360
Maximum moment 1)	[Nm]	81	151	401	591	1686	1686
Weight W	[N]	186	294	589	883	1687	1766
Distance L1	[mm to C/G]	106	119	178	184	234	238
Distance Lp	[mm]	197.5	227	287	350	472.5	477

¹⁾ at dynamic weight acceleration 10g = 98.1 m/sec²

Table 2 Through Drive Adapter Plate Thickness [mm]

Adapter option ²⁾	PV016-PV028	PV032-PV046	PV063-PV092	PV140-PV180	PV270	PV360
		1 70021 7040	1 70001 7002	1 7 1 10 1 7 100		
Y	27	-	-	-	-	-
Α	27	34	39	65	59	59
В	27	34	39	65	59	59
С	-	49	39	65	59	59
D	-	-	64	65	59	59
E	-	-	-	-	59	59
G	27	34	39	-	-	-
Н	27	34	39	65	59	59
J	27	34	39	65	59	59
К	-	34	39	65	59	59
L	-	-	39	65	59	59
M	-	-	-	-	59	59

²⁾ See page 6 to 17 for reference per each frame size.



Maximu	Maximum allowed transferable torque FRONT											
Shaft	Shaft	Transferable torque at FRONT shaft end. [Nm]										
code	type	PV016-028	PV032-046	PV063-092	PV140-180	PV270	PV360					
D	SAE - Key	300	650	1850	2150	2150	4750					
E	SAE - Spline	320	630	1700	2750	2800	8100*					
F	SAE - Key				1200							
G	SAE - Spline				1700							
R	Metric - Key						3750					
Т	Metric - Spline						8100					
K	Metric - Key	280	640	1200	1550	3300	3750					
L	Metric - Spline	320	720	1500	3050	5750	8100					
Maxim	Maximum allowed transferable torque REAR											
	ue transmission cap. nounted pump	350	520	1100	1550	3150	3250					

^{*} DIN5480 splined

Important notice

The max. allowable torque of the individual shaft must not be exceeded. For 2-pump combinations there is no problem because PV series offers 100% through torque. For 3-pump combinations (and more) the limit torque could be reached or exceeded.

Therefore it is necessary to calculate the resulting input as well as through drive torque.



Catalogue MSG30-3245/UK Notes	Axial Piston Pumps Series PVplus



Catalogue MSG30-3245/UK Notes	Axial Piston Pumps Series PVplus





WARNING - USER RESPONSIBILITY

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

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